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Title	The distribution, type, popularity, size and availability of river-run gravel and crushed stone for use in land drainage systems, and their suitability for mineral soils in Ireland
Author(s)	Byrne, I.; Healy, Mark G.; Fenton, O.; Tuohy, P.
Publication Date	2022-06-24
Publication Information	I. Byrne, M. G. Healy and O. Fenton et al. The distribution, type, popularity, size and availability of river-run gravel and crushed stone for use in land drainage systems and their suitability for mineral soils in Ireland. Irish Journal of Agricultural and Food Research. DOI: 10.15212/ijafr-2022-0006
Publisher	Compuscript for Teagasc (Agriculture and Food Development Authority, Ireland)
Link to publisher's version	https://doi.org/10.15212/ijafr-2022-0006
Item record	http://hdl.handle.net/10379/17316
DOI	http://dx.doi.org/10.15212/ijafr-2022-0006

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1 Byrne, I., Healy, M.G., Fenton, O., Tuohy, P. 2022. The distribution, type, popularity, size and availability
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3 soils in Ireland. Irish Journal of Agricultural and Food Research. DOI: 10.15212/ijafr-2022-0006.
4

5 **The distribution, type, popularity, size and availability of river-run gravel and crushed**
6 **stone for use in land drainage systems, and their suitability for mineral soils in Ireland**

7

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9

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30 **Abstract**

31 The performance of land drainage systems installed in mineral soils in Ireland is highly
32 variable, and is dependent on, amongst other factors, the quality and suitability of the aggregate
33 used. In Ireland, aggregate for land drainage systems is usually river-run gravel and crushed
34 stone. This study classified the distribution, type, popularity, size and availability of aggregates
35 for land drainage systems throughout Ireland and quantified their suitability for use in mineral
36 soils. Eighty-six quarries were surveyed. Limestone and river-run gravel (80% of lithologies)
37 are widespread throughout the country. The quarry aggregate sizes (“Q sizes”), reported by the
38 quarries as either a single size i.e. “50 mm” or a graded size i.e. 20 – 40 mm, were variable,
39 changed across lithology and region, and were, in most cases, larger than what is currently
40 recommended. A particle size distribution analysis of 74 samples from 62 quarries, showed
41 that individual Q sizes increased in variability with increasing aggregate size. In some regions,
42 the aggregate sold does not meet current national regulations, which specify an aggregate size
43 ranging from 10 to 40 mm. The suitability of these aggregates for drainage in five soils of
44 different textures were compared using three established design criteria. It was found that the
45 aggregate in use is too large for heavy soil textures and is therefore unsuitable as drainage
46 envelope material. Guidance for contractors, farmers, and quarry owners will be required, and
47 investment may be needed by quarries to produce aggregate that satisfies design criteria. An
48 aggregate size, based on one or a combination of established aggregate design criteria, where
49 an analysis of the soil texture is conducted and an appropriate aggregate is chosen based off its
50 fifteen percent passing size, is required.

51

52 **Keywords:** Drainage materials; Drain envelopes; Hydrology; Land use; Soil management.

53

54 **Introduction**

55 Subsurface drainage in agriculture plays an important role in the removal of excess surface and
56 subsurface water from poorly drained soils. Drainage of mineral soils supports increased
57 production and, together with other technologies and optimised soil fertility, facilitates
58 productive grasslands (Tuohy et al., 2018a). The removal of excess water has many benefits,
59 including increased trafficability and crop yield, reduced surface runoff, improved soil
60 structure and reduced total phosphorus losses (Ibrahim et al., 2013; Daly et al., 2017). A typical
61 subsurface field drainage system consists of a network of corrugated or smooth perforated pipes
62 surrounded by an envelope material (Vlotman et al., 2001). The drain envelope has three
63 primary roles: filtration to prevent or restrict soil particles entering the pipe, where they may
64 settle and eventually clog the pipe; reduction of water entry resistance to the pipe; and the
65 provision of support to the pipe to prevent damage due to the soil load (Ritzema et al., 2006).

66

67 Envelope materials may be divided into three categories: mineral (sand and river-run gravel,
68 crushed stone, shells etc.), organic (straw, woodchips, heather bushes, peat litter, coconut fibre
69 etc.), and synthetic (pre-wrapped loose materials (PLMs)), made from waste synthetic fibres
70 and geotextiles, which may be woven, non-woven, or knitted) (Stuyt et al., 2005). The type of
71 materials in use in many countries depends on cost and availability. In the Republic of Ireland
72 (henceforth Ireland), for example, the typical envelope material used is mineral aggregate
73 (crushed stone and river-run gravel), which is based not on the appropriateness of a given
74 material for a particular soil or appropriate international criteria, but on other factors such as
75 cost, convenience and availability.

76

77 Research on land drainage systems in Ireland has mainly focused on drainage practices (Galvin,
78 1986; Ryan, 1986), and more recently on field drainage design, field drainage performance and
79 environmental losses (Tuohy et al., 2018a; Clagnan et al., 2018; Valbuena-Parralejo et al.,
80 2019; Tuohy et al., 2018b). The performance and lifespan of land drainage systems in Ireland
81 are highly variable and poorly understood (Tuohy et al., 2018a), and are dependent on, amongst
82 other factors, the quality and suitability of the materials used in field drains, and on keeping
83 such drains well maintained. Dierickx (1993) observed that the majority of problems in
84 selecting appropriate materials are due to uncertainties about aggregate specifications,
85 aggregate form (rounded or angular), lack of uniform aggregate quality, segregation during
86 transportation and installation, or poor availability of appropriate aggregate for a given soil
87 type. The relative costs of stone aggregate can direct the farmer or contractor towards
88 unsuitable materials in many cases.

89

90 Aggregate material can also vary widely in type and size, due to a geographical bias in geology
91 type, local preference and quarry processing (Gallagher et al., 2014). The National Standards
92 Authority of Ireland (NSAI) provides guidance on the size and type of materials for use in civil
93 engineering work and road construction (NSAI, 2002). Most quarries comply with this
94 guidance and therefore the sizes and types of material available are mostly guided by these
95 standards, without a particular focus on aggregate specification for land drainage purposes.
96 Currently Teagasc (2013) recommends an aggregate size in the 10 – 40 mm range. There is
97 currently no scientific basis on which this recommendation is made and the aggregate
98 distribution is not defined adequately.

99

100 The objectives of this study were to: (1) formulate a database classifying the distribution, type,
101 popularity, size and availability of aggregate for land drainage systems throughout Ireland. The

102 generated database will then be used in conjunction with established design criteria to assess
103 the appropriateness of aggregates in use for specific soil types. The database may also be used
104 in the future to assess the availability of materials based on a recommendation that considers
105 both hydraulic and filter function of the envelope (2) Determine if there is variation in the
106 grades of aggregate sold under a single label size (e.g. “50 mm”) or a size range (e.g. 20 – 40
107 mm). (3) Determine the suitability of the currently available sizes of aggregate for use in
108 mineral soils in Ireland, based on established international filter criteria.

109

110 **Materials and methods**

111 **Survey**

112 Information on quarries in Ireland, including their addresses, contact information, location
113 coordinates, and lithology was obtained from Gallagher et al. (2014). In December 2018, a
114 survey was sent via email to quarry managers. If no response was received, the respondents
115 were contacted by phone. The survey sought the following information: confirmation of quarry
116 name and company; lithology (limestone, sandstone, mixed, or other); aggregate sizes
117 (henceforth “quarry size” or “Q size”) sold, which represents an approximation of the size of
118 aggregate in mm as specified by the quarry. This can be a single size or, in some cases, a size
119 range. There were 60 respondents. As some respondents were responsible for multiple quarries,
120 86 quarries were represented in total. The respondents do not represent all quarries operational
121 in Ireland, only a proportion (37%, based on data from Gallagher et al. (2014)) who replied
122 with information on aggregate types and sizes available for land drainage. Quarry locations
123 were mapped using a Geographical Information System.

124

125 **Sample collection and characterisation**

126 Seventy-four individual samples of aggregate, each 60 kg in weight, were collected from 62
127 quarries, representing 12 of the 26 counties in Ireland. The other 24 quarries, detailed above,
128 were omitted. The samples collected adequately represented the size, type (round or chip) and
129 lithologies available throughout the country. To get a 60 kg representative sample, the
130 following procedure was followed at all locations: samples were collected from the top, middle
131 and bottom of stockpiles, where the surface layer was taken off and the aggregate underneath
132 was collected in accordance with standard methods (ASTM, 2019b).

133

134 To quantify the difference between the indicative Q size, as specified by the quarry owners,
135 and the measured particle size distribution, seventy-four samples were prepared for particle
136 size distribution (PSD) analysis according to ASTM (2018) and a dry sieve analysis was
137 conducted according to ASTM (2019a). From a semi-logarithmic plot of the aggregate size
138 (mm) versus their equivalent mass passing through each sieve, aggregates with diameters less
139 than 90%, 50% and 10% of the total mass (henceforth D_{90} , D_{50} and D_{10} values) were estimated.

140

141 **Aggregate suitability for Irish mineral soils**

142 The envelope provides three main functions: (1) hydraulic function, which, with an
143 appropriately sized aggregate, increases the hydraulic circumference and limits the resistance
144 of water movement from soil to pipe (2) bedding function, which provides protection for the
145 pipe, and (3) filter function, which helps to prevent soil incursion into the envelope and aids in
146 the hydraulic function of the envelope. The focus of this paper will be on aggregate size, to
147 determine the suitability of aggregate sizes for agricultural land drainage.

148

149 Three criteria for aggregates were applied to five low permeability Irish soils of varying
150 textures: the US Soil Conservation Service (SCS, 1988), Terzaghi's criteria (Terzaghi and

151 Peck, 1961), and criteria developed by Sherard et al. (1984) for filters to protect hydraulic
152 structures, but which may also be applied to the design of aggregate envelopes. (Further
153 information on the three criteria can be found in Stuyt et al., 2005). To facilitate comparison of
154 the surveyed aggregate size to the three criteria, the D_{15} was calculated for all 74 aggregates.
155 Five soil textures from Galvin (1983) were used: clay, clay loam, loam, silty clay loam, and
156 silt loam. The Irish Soils Information System, using soil drainage class maps (Simo et al.,
157 2014), was used to validate if these soils represented poorly drained soils in Ireland.

158

159 **Statistical analysis of the particle size distribution data.**

160 Aggregate size parameters (D_{10} , D_{50} and D_{90}) were analysed by an analysis of variance with Q
161 size as a factor. Comparisons between Q sizes were made using the PROC GLM procedure in
162 SAS version 9.1.3 (SAS, 2006).

163

164 **Results**

165 **Survey**

166 The distribution and lithologies of quarries located throughout Ireland based on survey results
167 (of 86 quarries) are presented in Figure 1. Limestone was distributed in quarries throughout the
168 country; sandstone is mostly located in quarries within the southern region, while river-run
169 gravel quarries are mostly located in the midlands (Figure 1). Limestone (42 %) and river-run
170 gravel (38 %) together make up eighty percent of the total lithologies surveyed, with sandstone
171 making up another eleven percent (Figure 2).

172

173 The Q sizes, as reported by the quarries, were variable and showed that a wide range of material
174 sizes were in use for land drainage installation across the country (Figure 3 and 4). By lithology,
175 the most popular limestone Q sizes are 50 mm, 20 mm and 20 – 40 mm; for sandstone, 50 mm

176 and 100 mm are most popular. River-run gravel had a similar trend to limestone with 50 mm,
177 20 mm, 25 mm and 20 – 50 mm being the most popular quarry sizes. There were also regional
178 variations in Q sizes (Figure 5): the results showed that the average Q size in Munster was 53
179 mm, while the average Q size in Leinster was 31 mm.

180

181 **PSD Analysis**

182 The results of the PSD analysis (of 74 samples) are presented in Figure 6 and show a wide
183 variation in the size of material passing each of ninety, fifty and ten percent marks for a single
184 Q size. This variation increased with increasing Q size. The median D_{90} values corresponded
185 closest to the associated Q sizes. Statistical analysis indicated significant differences in actual
186 size between Q sizes for D_{10} , D_{50} and D_{90} parameters ($P < 0.0001$). However, Q10 and Q20 sizes
187 did not have significantly different D_{10} , D_{50} and D_{90} values, and Q20 and Q20-40 did not have
188 significantly different D_{90} values.

189

190 **Aggregate suitability for Irish mineral soils**

191 Figure 7 shows the suitability of the 74 aggregates as a filter material when the three aggregate
192 design specifications were applied to five soil textures common to Irish mineral soils. None of
193 the aggregates characterised met the three criteria in any soil type, with the exception of a loam
194 soil where of the 74 samples analysed, 31% (twenty-three aggregates comprising limestone,
195 river-run gravel, and sandstone) of the aggregates meet SCS (1988) specifications and 11%
196 (eight aggregates comprising limestone and river-run gravel) met Terzaghi and Peck (1961)
197 specifications. (Sherard et al. (1984) was not applicable.)

198

199 **Discussion**

200 **Survey**

201 The wide variation of aggregates, across lithology and region, is likely to affect the type and
202 size of material available to a farmer or contractor, if current practices are continued. The
203 popularity of larger Q sizes indicates that the recommendations made by Teagasc (2013) for a
204 clean aggregate in the 10 – 40 mm grading band are still not being fully adopted everywhere,
205 with either the average or maximum aggregate size sold in some regions being larger than what
206 is recommended. As this 10 – 40 mm size is not based on scientific evidence and only on visual
207 field observations, using sizes larger than this recommendation will cause problems with the
208 ability of the envelope to filter any soil material, and will affect the lifespan of the drain.

209

210 The abundance of limestone (42%) quarries may cause a problem with the availability of
211 suitable aggregates. Stuyt et al. (2005) observe that limestone particles must be avoided,
212 because a high percentage of lime in aggregate envelopes may be a source of encrustation. If
213 limestone was not to be recommended as a drainage aggregate, farmers and contractors,
214 especially in western counties, may have to travel unreasonable distances to source an
215 alternative material. This should be considered in future studies on the selection of suitable
216 drainage aggregates.

217

218 **PSD analysis**

219 The PSD analysis trends indicate that there is generally a large variation in actual aggregate
220 sizes described by different Q sizes. Therefore, aside from aggregate Q sizes changing across
221 lithology and region, the individual Q sizes (e.g. 50 mm) are also highly variable. This is likely
222 to create problems in material selection and availability, as farmers or contractors may have
223 limited options of aggregate size and lithology, depending on their location, and the size
224 received may not accurately reflect what is specified by or requested from the quarry. This will
225 have implications for both the performance and lifespan of drainage systems installed. A

226 standardisation of the labelling of sizes is needed in order to ensure the contractor or farmer
227 knows the size range of aggregate that they are purchasing. Reporting the given aggregate size
228 in the format of 90% passing (D_{90}) and 10% passing (D_{10}) of the total mass (e.g. 20 – 5 mm)
229 would give a standard range which would clearly represent the aggregate size purchased. If
230 current practices are maintained, even the selection of a size that is perceived to be suitable for
231 use, may not reflect the design criteria of aggregate needed.

232

233 **Aggregate suitability for Irish mineral soils**

234 Very few of the 74 aggregate samples meet the required specifications, with only 31% meeting
235 SCS (1988) criteria and 11% meeting Terzaghi and Peck (1961) criteria for a loam soil texture.
236 Generally, loam soils are less inclined to require extensive artificial drainage, and most
237 drainage works will be concentrated on heavier soil types. In this context, the suitability of
238 some aggregates for loam soils may not have widespread applicability and, in most cases, it is
239 likely that no aggregate would be suitable for use as per the three criteria. This indicates that
240 there is a need for the reduction in the size of aggregate that is used in agricultural land drainage
241 if the design criteria are to be achieved. Consultation with quarry owners would be required to
242 determine if a suitable aggregate size could be produced in each quarry, with minimum or no
243 investment, as the achievement of such size grading may require new equipment and/or new
244 procedures on site. The aggregate currently sold for drainage works is far from ideal.
245 Development and dissemination of appropriate standards and specifications of aggregates for
246 land drainage works would be needed to allow quarries to produce an appropriate size of
247 aggregate.

248

249 It is important to produce a suitable aggregate size, as an unsuitable aggregate may lead to
250 sediment loss through drains (Ali, 2011). Sediment loss may lead to blocked drains or reduced

251 outflow of water from drains. Fine sediment settlement is usually limited as long as adequate
252 outflow and gradient are achieved, while coarser sand particles will settle in the drainage pipe
253 (Teagasc, 2013; Stuyt et al., 2005). The amount of fine sediment lost through a drain can be a
254 primary method for particulate phosphorus transfer and loss to drainage ditches (Shore et al.,
255 2015), so the aim of a drainage envelope should be to minimize the loss of sediment from
256 drains. This may not be achieved with the current specifications of aggregate available. While
257 much of these criteria focus on filter performance, a filter would eventually become blocked,
258 so an envelope has to conform to the often conflicting criteria of hydraulic performance and
259 filter performance (Stuyt et al., 2005). This requires a study that looks at the performance of an
260 aggregate envelope from both a hydraulic and filter performance point of view, while using
261 soil with a heavy texture.

262

263 **Conclusion**

264 The current system of aggregates being identified by a single Q size, or a Q size of a specified
265 grading range, does not give a fair reflection of the true gradation of aggregate being sold by
266 quarries. To remove confusion, a standardisation of quarry aggregate specifications based on
267 their grading range (D_{10} - D_{90}) is required. This approach would eliminate confusion over the
268 size of aggregate being selected by the drainage contractor or farmer when purchasing drainage
269 aggregate.

270

271 The sizes of aggregates currently in use in Ireland are larger than what was specified by Teagasc
272 (2013), and the suitability and preference of the current sizes of aggregate for Irish mineral
273 soils does not conform to three other aggregate design criteria for drainage systems, which
274 specify a smaller aggregate size than what is currently in use. Further research is needed on the
275 efficacy of materials currently in use in Irish drainage systems and to identify suitably sized

276 aggregates for Irish mineral soils. Until this research is completed, it is preferential to select an
277 aggregate size based on one or a combination of the aggregate design criteria identified in this
278 paper, where an analysis of the soil texture is conducted and an appropriate aggregate is chosen.

279

280 A survey of quarries using the methodology developed in this study could be carried out in
281 other countries. In any country this information would be important to optimise advice over
282 time. For example, information regarding the ranges of aggregate proposed for land drainage
283 works versus what is available in (and reported by) quarries would be useful.

284

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List of Figures

Figure 1. Surveyed quarry locations across Ireland, by lithology.

Figure 2. The most common quarry types in Ireland, by lithology.

Figure 3. A selection of Q50 mm aggregates.

Figure 4. The most popular aggregate Q sizes (sizes as reported by quarries, left; single size and right; grading band) for land drainage from quarries surveyed by lithology.

Figure 5. The average, minimum and maximum Q sizes (Inclusive of all lithologies) within each province based on survey data collected. The recommended size range of 10-40 mm from Teagasc (2013) is highlighted in red.

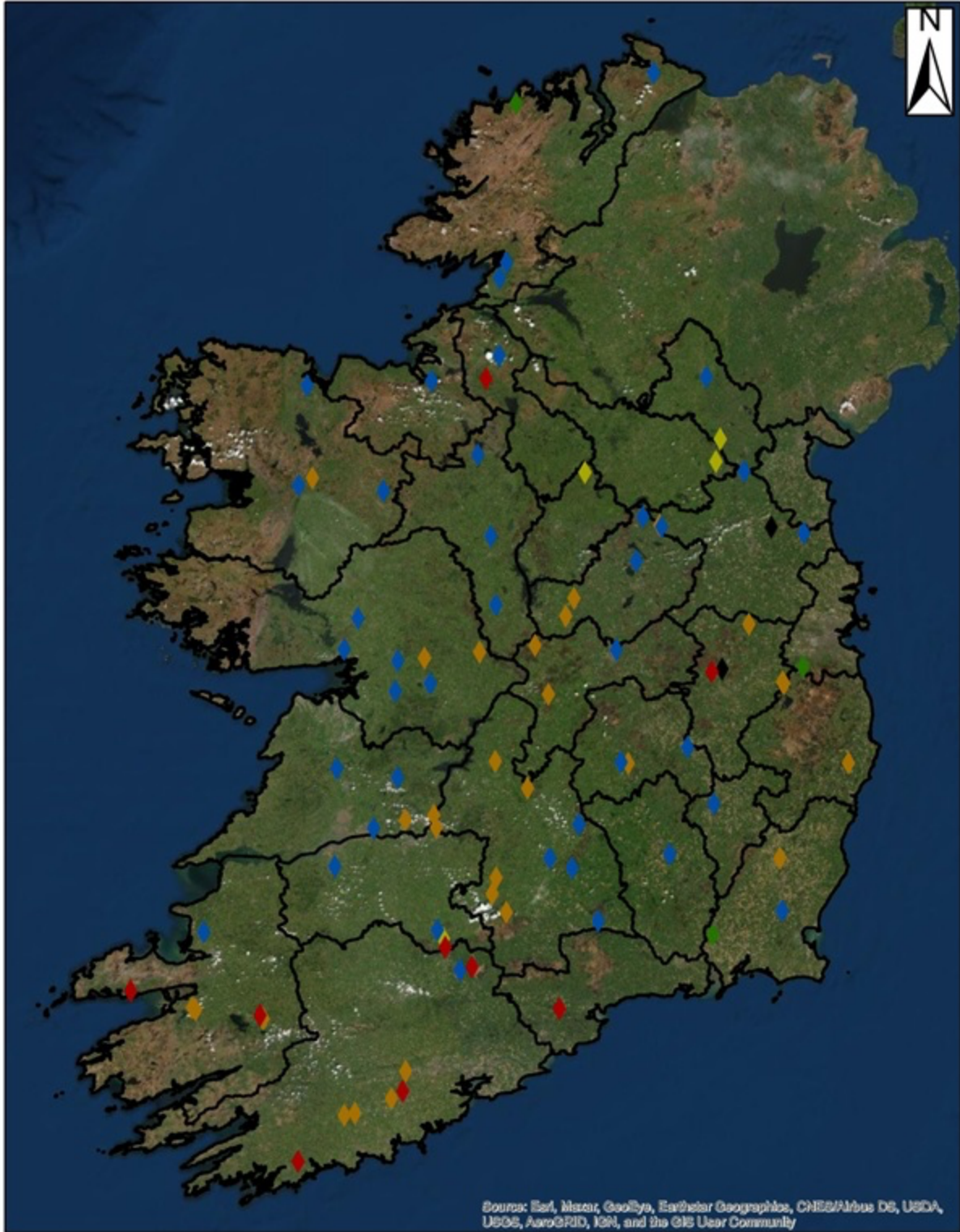
Figure 6. Estimated ten, fifty, and ninety percent passing (D_{10} , D_{50} and D_{90}) figures taken from percentage graphs representing the gradation of grouped Q sizes, which represents an approximation of the size of aggregate in mm as specified by the quarry.

Figure 7. Recommended aggregate size using three filter design criteria [Terzaghi's (Terzaghi and Peck, 1961) ("TZ"); US Soil Conservation Service (SCS, 1988) ("US SCS"); Filters for Silts and Clays (Sherard et al. 1984) ("S&C")] applied to five soil textures, showing the suitability of seventy-four gravels characterised in this study. Aggregate size is the percentage of aggregates with a particle size less than 15% of the total mass (D_{15}).

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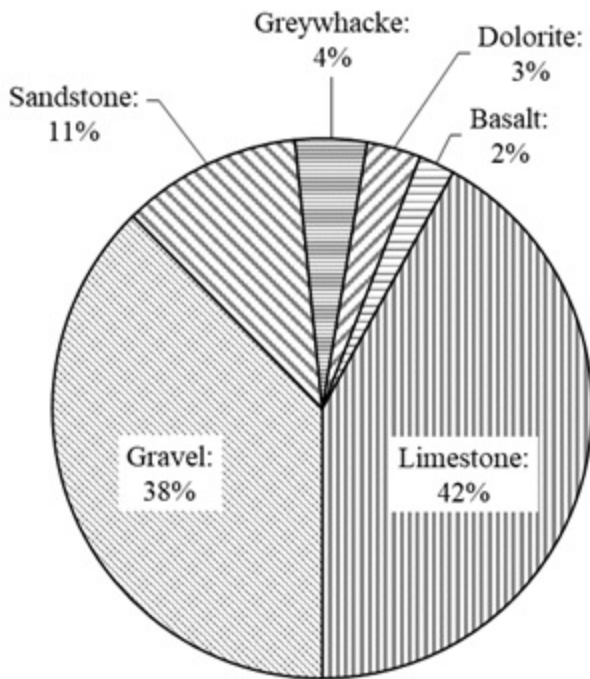
385 Fig 1.



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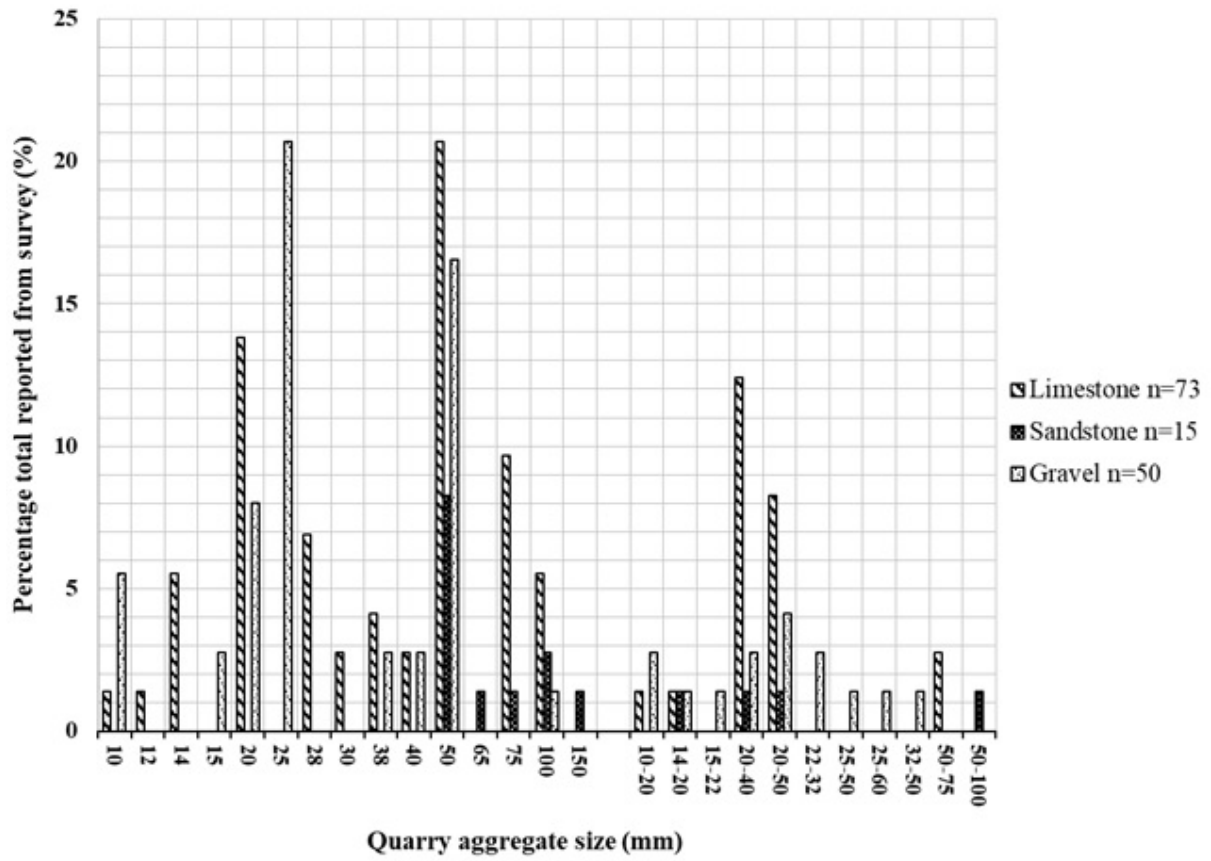
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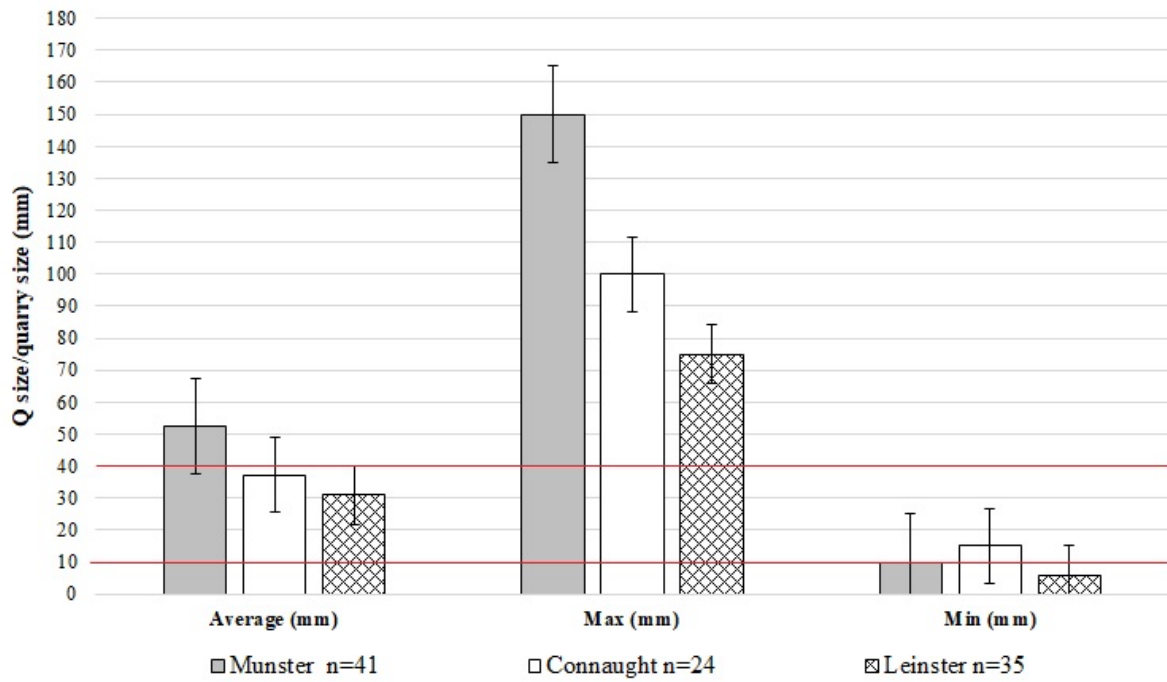
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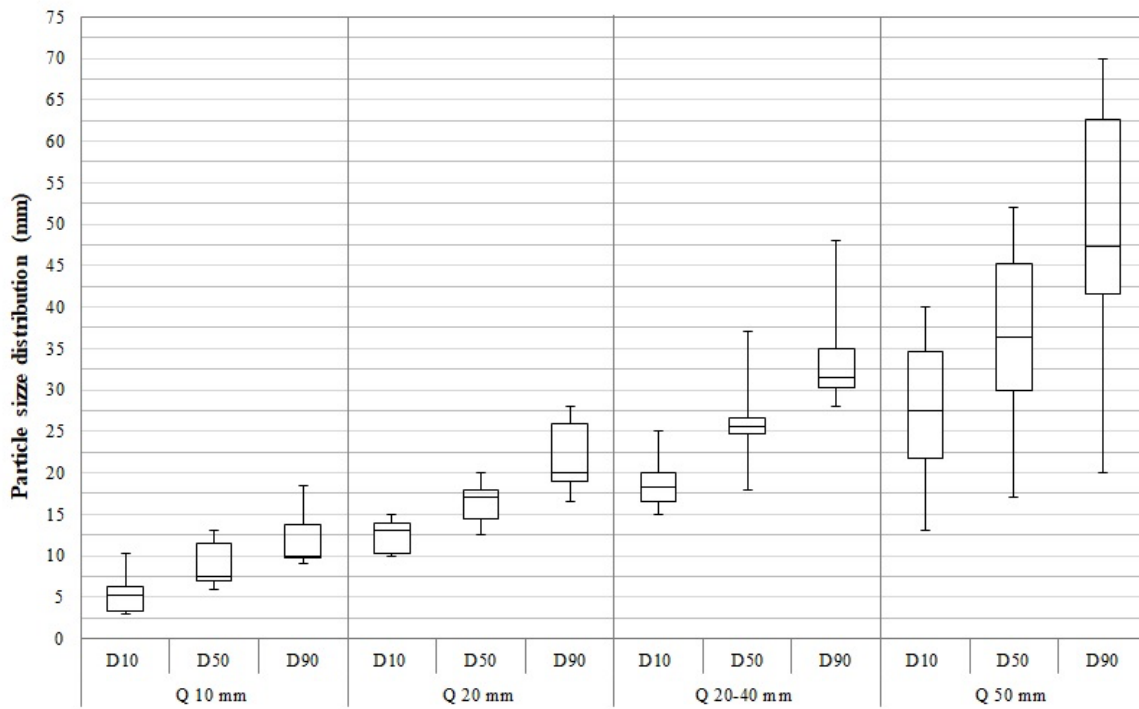
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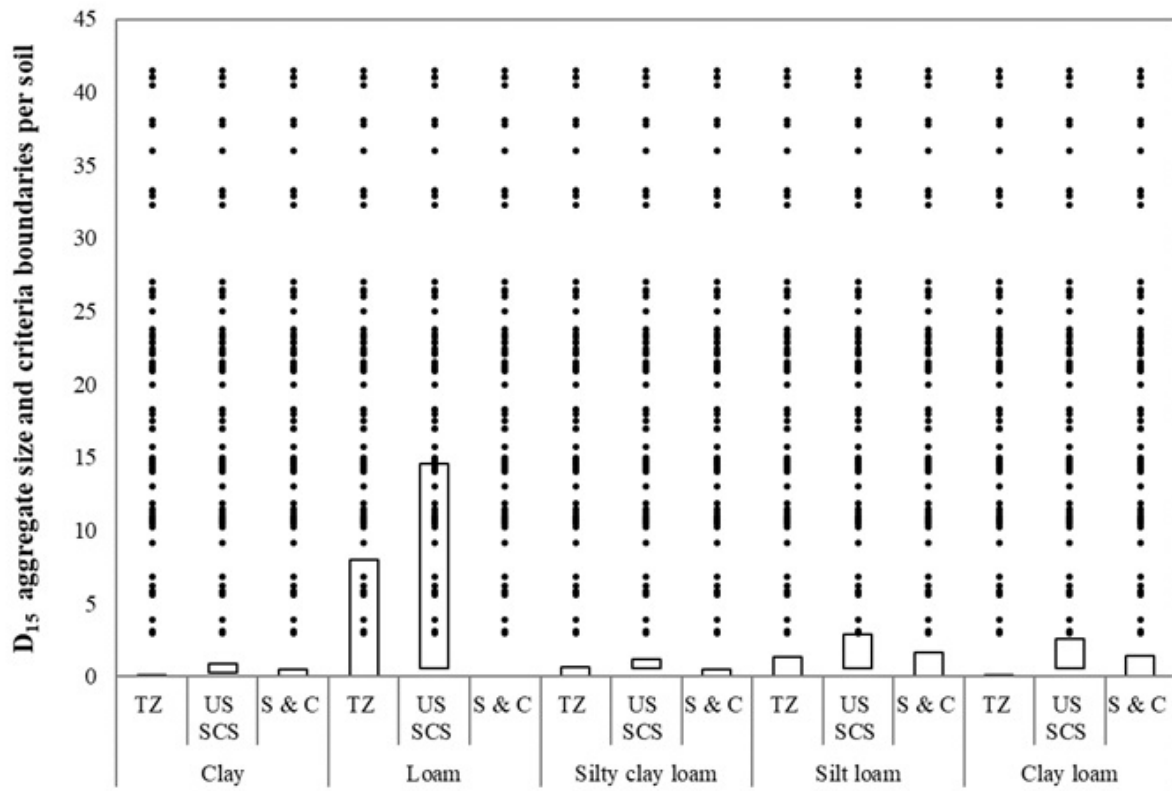
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Fig 7



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