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Packaging environmental impact on seafood supply chains – A life cycle assessment (LCA) review

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Keywords:	food packaging, life cycle assessment (LCA), industrial ecology, plastic
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Abstract:	<p>Packaging is fundamental for food preservation and transportation but generates an environmental burden from its production and end-of-life treatment. This review evaluates packaging contribution to the environmental performance of seafood products. Life cycle assessment (LCA) studies were evaluated by both qualitative and quantitative analysis. The qualitative analysis assessed how direct (e.g. packaging material) and indirect impacts (e.g. influence on seafood loss and waste) have been considered, while the quantitative analysis evaluated packaging contribution to products' weight and climate change impact. Qualitative analysis revealed that seafood LCAs focus mainly on direct environmental impacts arising from packaging materials; for which some articles conducted sensitivity analysis to assess materials substitution. Recycling was found to be the most common recommendation to diminish direct potential environmental impacts arising from packaging end-of-life. However, recovery rates and other end-of-life options, such as reuse, should be considered. Quantitative analysis revealed that the production of cans contributes significantly to the overall climate change impact for canned products. On average, it contributes with 42% of product's climate change impact and 27% of products' weight. Packaging has a lower contribution when considering freezing, chilling and other post-harvesting processing. It represents on average less than 5% of product's climate change impact (less than 1 kg CO₂ eq/kg seafood) and 6% of product's weight. Packaging material production is more relevant to aluminum, tinplate and glass than for plastic and paper. Therefore, it is essential to accurately include these materials and their associated processes in inventories to improve the environmental performance of seafood products.</p>

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2
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30
31 **Keywords:** canning, fish, life cycle assessment, industrial ecology, food packaging, plastic.

32
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4 47 impact and 27% of products' weight. Packaging has a lower contribution when considering
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8 51 and paper. Therefore, it is essential to accurately include these materials and their associated
9 52 processes in inventories to improve the environmental performance of seafood products.
10 53

13 54 1. INTRODUCTION

15 55 Food packaging has the main function of protecting the product from any damage, delivering food
16 56 in good condition to consumers and contributing to avoid food loss and waste (FLW) (Russell,
17 57 2014). It enables distribution, adds convenience by facilitating food accessibility and informs
18 58 about the content, shelf life and storage conditions (Pauer et al., 2019). A demand for novel food
19 59 packaging, able to increase products shelf life and reduce negative impacts of packaging on the
20 60 environment, has been growing. However, plastic from packaging is ever more a source of
21 61 pollution associated to marine litter due to its durability, with reported impacts on several marine
22 62 species, including fish destined for human consumption (Xanthos & Walker, 2017). In fact,
23 63 approximately 8.3 million tonnes of plastics reach the ocean on an annual basis, both in the form
24 64 of microplastics, mainly due abrasion of tyres and city dust, and macroplastics, mainly due to waste
25 65 mismanagement (Ryberg et al., 2018). Causes for plastic leakage are attributed to incorrect
26 66 disposal by consumers, but can also be linked to the lack of a proper end-of-life management
27 67 (Abejón et al., 2020). For instance, the waste-management systems are fairly rudimentary in many
28 68 developing countries (Vignali, 2016). Given increased global demand for food, there is likely to
29 69 be an enhanced focus on food security, waste mitigation, and resource utilization, which will also
30 70 influence packaging and adjacent industries (Rowan & Galanakis, 2020).

1
2
3 71 Consumers usually have a limited perception, they are generally exposed only to packaging from
4
5 72 retailing and waste stages of the supply chain (Russell, 2014). However, packaging cannot be
6
7 73 separated from the product chain and its different packaging levels (Denham et al., 2015). The first
8
9 74 level, primary packaging, refers to the packaging in direct contact with the product (e.g. aluminum
10
11 75 can), while secondary packaging corresponds to subsequent layers of material which contain one
12
13 76 or more primary packaging (e.g. cardboard box), and tertiary packaging is designed for the
14
15 77 purposes of transport, handling and/or distribution and typically is not seen by consumers (e.g.
16
17 78 pallets) (ISO 2106). The production, use, and disposal of packaging are associated with a multitude
18
19 79 of potential environmental impacts (Flanigan et al., 2013). Direct environmental impacts are the
20
21 80 effects occurring during the production, transport or recycling of packaging materials (e.g. metal,
22
23 81 paper, glass, plastic) (Lindh et al., 2016). While indirect environmental impacts come from the
24
25 82 influence of packaging on the food product's life cycle (e.g. the effect of packaging on reducing
26
27 83 FLW or on transport efficiency, handling and storage through the supply chain) (Molina-Besch et
28
29 84 al., 2019).

30
31 85 Research shows that the environmental burden from FLW often exceeds that of packaging
32
33 86 (Wikström et al., 2014). If FLW increases due to inefficient packaging, a higher environmental
34
35 87 cost of the product could result afterwards coming from all the resources devoted to food
36
37 88 production that are wasted. In the case of seafood, packaging can be more relevant since it is highly
38
39 89 prone to spoilage in comparison to other food (Love et al., 2015). It is estimated that 36% of the
40
41 90 total edible seafood is lost or wasted in Europe throughout the supply chain, between landing and
42
43 91 consumption (Gustavsson et al., 2011).

44
45 92 Life cycle assessment (LCA) is a methodology that evaluates the potential environmental impacts
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47 93 associated with a product by inventorying and evaluating the inputs (e.g. energy and raw materials)

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3 94 and outputs (emissions to air, water and soil) over the entire product's life cycle (Del Borghi et al.,
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5 95 2020). LCA studies on food production have shown that later stages in the supply system, such as
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7
8 96 packaging, retail, and transport, all combined contribute to less than 14% to climate change impact
9
10 97 (Poore & Nemecek, 2018). However, packaging can contribute significantly to climate change
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12 98 impacts of certain products (e.g. canning), when packaging production is the major hotspot due to
13
14
15 99 high energy needs for materials' production (Poovarodom et al., 2012). On the other hand,
16
17 100 packaging can also represent an opportunity to reduce impacts from food by avoiding food waste
18
19 101 (Heller et al., 2019). At the consumption stage, 20% to 25% of household food waste can be related
20
21 102 to packaging design attributes, including the attributes easy to empty and the correct quantity
22
23
24 103 (Williams et al. 2012).

25
26 104 The number of LCA studies related to seafood has risen considerably in the 2000s, with several
27
28 105 studies assessing the impact of different seafood products (Avadí et al., 2020; Bohnes et al., 2019).
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31 106 Yet, seafood is a complex sector consisting of many species caught by different fishing gears
32
33 107 (Parker et al., 2018; Parker & Tyedmers, 2015) or reared in a variety of aquaculture systems and
34
35 108 environments (MacLeod et al., 2020). Most seafood LCA studies, either from fisheries or
36
37 109 aquaculture sources, focused on the production stage of seafood products, overlooking packaging
38
39 110 and processing stages contribution. Fish preparation for fresh consumption undergoes basic
40
41 111 processing tasks (i.e. cleaning, gutting), but processing methods such as canning, curing (salting-
42
43 112 curing) or freezing require further processing operations (Vázquez-Rowe, Villanueva-Rey, et al.,
44
45 113 2012). Studies that covered the whole seafood chain showed that packaging contribute to less than
46
47 114 15% to the climate change for frozen, chilled and cooked seafood products (V. Putten et al., 2015;
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49 115 Svanes et al., 2011b; Vázquez-Rowe et al., 2011). However, in the case of canned seafood,
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53 116 packaging can contribute significantly to the product's climate change impact, where the

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3 117 production of packaging (tinplate and aluminum) can be the major hotspot (Avadí et al., 2014;
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5 118 Iribarren, Hospido, et al., 2010; Vázquez-Rowe et al., 2014). In addition, LCA studies demonstrate
6
7 119 that important environmental savings may be achieved by optimising packaging for seafood
8
9 120 products (Almeida et al., 2015; Avadí et al., 2014; Pardo & Zufia, 2012). However, there is need
10
11 121 for more empirical data on food packaging (Molina-Besch et al., 2019), with specific information
12
13 122 to cover different environmental requirements, including material, weight, shape and end-of-life
14
15 123 phase (Molina-Besch, 2016).

16
17 124 Consequently, this timely review used seafood LCA-published studies in order to evaluate features
18
19 125 and find patterns related to packaging environmental assessment. The aim of this study was to
20
21 126 make a systematic review of packaging included in seafood products LCAs. For this purpose, two
22
23 127 distinct analysis were performed: a) qualitative, to evaluate how packaging direct and indirect
24
25 128 environmental impacts have been addressed and how they can decrease; and b) quantitative, to
26
27 129 evaluate packaging contribution (weight and climate change impact) on seafood products' life
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29 130 cycle; together with a discussion on main challenges to improve seafood packaging sustainability
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31 131 identified.

32 33 34 35 36 37 38 39 40 133 **2. METHODS**

41 42 134 **2.1 Literature search strategy and inclusion criteria**

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44 135 The review was carried out by conducting searches for studies published in peer-reviewed indexed
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46 136 journals in electronic databases (Web of Science, Scopus, Google Scholar and Science Direct),
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48 137 during the last 20 years (from January 2000 to December 2019). The combined search terms “fish”
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50 138 or “seafood”, “LCA” or “life-cycle” or “environmental” or “environment”, and “packaging”, on
51
52 139 titles, abstracts and keywords, were considered as presented in Figure 1. Expert opinions,
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3 140 conference articles, and grey literature were excluded from the literature search. Only articles
4
5 141 representing a full-length article written in English and published in a peer-reviewed journal were
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8 142 selected.

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10 143 The literature search resulted in a total of 322 potentially relevant articles. A refinement was made
11
12 144 by removing duplicates (177 articles) and excluding studies with the following criteria: if not
13
14 145 directly related to LCA or not presenting an LCA case study (59 articles); if not including
15
16 146 packaging in the scope (35 articles); if being a review article and not having detailed information
17
18 147 about products packaging like case studies (12 articles); and if not related to seafood products (7
19
20 148 articles). Cumulatively, this search resulted in the selection of 32 seafood LCA case studies
21
22 149 including packaging.
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28 151 **2.2. Analysis of LCA articles focusing on packaging**

29
30 152 The products identified in each article were categorized by species, production type (fishery or
31
32 153 aquaculture), post-harvest processing (canning, chilling, freezing, or others), primary and other
33
34 154 packaging levels materials, and geographic scope. Besides, methodological choices from each
35
36 155 article were also identified, in particular functional unit, system boundaries, allocation method, life
37
38 156 cycle impact assessment method and impact categories used. All categorize information extracted
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40 157 from the articles is included in Table S1 of supporting information (SI). A list of seafood products
41
42 158 found in the 32 articles was obtained and packaging contribution to each product, based on
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44 159 quantitative data from weight and climate change impact figures, and qualitative data on inclusion
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46 160 of environmental impacts of packaging in life cycle steps, were collected and analyzed.
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162 **2.2.1 Qualitative analysis**

163 A qualitative analysis discussing direct and indirect environmental impacts of packaging in the
164 LCA studies selected was performed following the analytical framework developed by Molina-
165 Besch et al. (2019). This framework evaluates the inclusion of direct and indirect environmental
166 impacts of packaging in each product's life cycle step, the development of sensitivity analysis to
167 investigate how the results would change if conditions were different, and the proposal of
168 recommendations. The following life cycle steps were considered: 1) primary packaging material
169 (direct impact); 2) secondary packaging material (direct impact); 3) food loss and waste (indirect
170 impact); 4) seafood transport from producer to retail (indirect impact); 5) energy consumption of
171 seafood storage (indirect impact); 6) seafood preparation by households (indirect impact); 7)
172 packaging end-of-life (direct impact), and; 8) emerging innovations (indirect impact).

173 The direct environmental impacts coming from packaging material and its end-of-life, come
174 mainly from material production and its waste management process, which might involve different
175 operations. In the other life cycle steps, where indirect impacts were considered, it was evaluated
176 the influence of packaging in the avoidance of FLW, in energy consumed for storage, in the
177 preparation method by households and, in which way packaging can influence innovations
178 proposed to the products. Therefore, to each life cycle step, the inclusion (Yes/ No) of: 1)
179 packaging in the scope of the LCA study; 2) sensitivity analysis; and 3) recommendations, was
180 evaluated. Besides, specific recommendations on measures to improve packaging were identified
181 and described.

182

183 **2.2.2 Quantitative analysis**

184 In order to perform a quantitative analysis, life cycle inventory (LCI) data and life cycle impact
185 assessment (LCIA) results from the selected articles were collected. When available, quantifiable
186 packaging data related to its weight from LCI data and the LCIA results for the climate change
187 impact category were retrieved from the articles. When this data was not available in the articles,
188 it was directly requested to authors. It should be noted that system boundaries, assumptions and
189 background LCI databases are not the same in all articles. For example, post-harvest stages to all
190 products include at least a cradle-to-gate assessment, but some articles also included retailing
191 (cradle-to-market) or end-of-life of packaging (cradle-to-grave). Therefore, this quantitative
192 analysis does not compare results between different products but rather provides a range of results
193 typically found in literature. The data was compared between different type of post-harvest
194 processing - canning, freezing, chilling, and others (e.g. cooking), or main packaging material -
195 aluminum, tinplate, plastic, paper, wood, and glass.

196 The data obtained was gathered from 27 articles of the 32 selected. Five article were excluded
197 from this analysis because their data set was identical to data presented in other articles already
198 included in the analysis (Iribarren, Moreira, et al., 2010b; Svanes et al., 2011b; Vázquez-Rowe,
199 Villanueva-Rey, Moreira, et al., 2013) or it was not possible to reach any quantitative data for
200 packaging (Mungkung et al., 2006; Nhu et al., 2015). The list of articles and data retrieved is
201 synthesized in Table S2 of the SI.

202 The LCI data collected was investigated to quantify weight contribution of packaging to the final
203 product weight (Cw_{pack} , %) (Eq. 1):

$$204 \quad Cw_{\text{pack}} = \frac{w_{\text{pack}}}{w_{\text{pack}} + w_{\text{food}}} \quad (1)$$

205 where, w_{pack} is the packaging weight (kg) and w_{food} is the food packaged weight (kg). Packaging
206 weight includes both primary and secondary packaging. Food weight includes both seafood and
207 other ingredients (e.g. olive oil or other sauce type).

208 For LCIA, the climate change impact category was selected because all studies from the literature
209 search included this impact category, being its impacts based on characterization factors from the
210 Intergovernmental Panel on Climate Change (IPCC). Other impact categories were not included
211 in the analysis because they are not common to all studies and they rely on different impact
212 assessment methods. By focusing on climate change category, we covered only environmental
213 impacts related to greenhouse gas emissions, to which food production plays an important role in
214 global emissions (Poore & Nemecek, 2018). Tracking and reducing emissions specifically from
215 seafood products could contribute to limit climate change and to tackle this global achievement.
216 Therefore, LCIA results were investigated to quantify climate change contribution of the
217 packaging (Ccc_{pack} , %) to the total climate change impact considered. The Ccc_{pack} was obtained
218 either by collecting directly the contribution from the article or by using Eq. 2:

$$Ccc_{\text{pack}} = \frac{cc_{\text{pack}}}{cc_{\text{total}}} \quad (2)$$

220 where, cc_{pack} is the packaging climate change impacts (kg CO₂ eq) and CC_{total} is the total climate
221 change impacts over the product life cycle (kg CO₂ eq). It should be noted that when the LCIA
222 data received from authors was that the cc_{pack} contribution was very small, a contribution of 0.5%
223 was considered for the analysis. This was the case of four different products: chilled salmon
224 (Parker, 2018), chilled mussels (Iribarren, Moreira, et al., 2010b) and chilled and frozen mussels
225 (Iribarren, Moreira, et al., 2010c).

226

227 3. RESULTS & DISCUSSION

228 The main information arising from seafood LCA studies that were selected from the literature
 229 review are presented in Table 1. In cases where a single study yielded several products, these were
 230 considered to be separate products if being from different species or if they were produced from
 231 different processing methods. Therefore, from the 32 articles selected, a total of 50 products were
 232 retrieved for analysis. A higher number of articles selected presented products from fisheries
 233 (n=21) compared to aquaculture (n=10), and one study does not specify the production source.

234 The products analyzed included 24 species, though more species could be included since some
 235 studies only mention the species group that may correspond to more than one species (e.g. tuna).
 236 The species were then organized in 15 species groups (Table 1), including fish (anchovy, catfish,
 237 cod, hake, salmon, sardine, tilapia, trout, and tuna), crustaceans (lobster, shrimp, and prawn),
 238 cephalopods (octopus) and bivalves (mussels and oysters).

240 **Table 1.** Main information of the seafood LCA studies selected (*Packaging materials: LDPE -
 241 Low density polyethylene; HDPE - High density polyethylene).

#	Reference	Species group	Production type	Functional unit	Post-harvest processing	Primary packaging *	Other packaging *
1	Almeida et al., 2015	Sardine	Fisheries	1 kg of edible canned sardines in olive oil	Canning	Aluminum can	Corrugated board
2	Avadí et al., 2014	Anchovy	Fisheries	1 kg of fish product	Canning	Tinplate can	-
					Canning (curing)	Tinplate and aluminum can	
3	Avadí et al., 2015	Tuna	Fisheries	1 t of tuna product	Canning	Tinplate can	-
					Canning (pouch)	Retort pouch (plastic)	
					Freezing (vacuum bagged)	Thermo-shrinkable bag (plastic)	
4	Driscoll et al., 2015	Lobster	Fisheries	1 t of live lobster	Chilling	Corrugated cardboard, polystyrene, and cotton fiber	-
5	Farmery et al., 2014	Lobster	Fisheries	1 kg of live lobster	Chilling	Polystyrene boxes with wood wool, ice packs	-

6	Farmery et al., 2015	Prawn	Fisheries	1 kg of frozen banana prawn	Freezing	Cardboard box	-
7	Hospido et al., 2006	Tuna	Fisheries	1 t of raw tuna entering the factory	Canning	Tinplate can	Cardboard box, plastic film
8	Iribarren et al., 2010	Mussels	Aquaculture	Triple pack of round can of mussels	Canning	Tinplate can	Cardboard
9	Iribarren, Moreira, et al., 2010	Mussels	Aquaculture	65 t of CaCO ₃ products and 278 t of mussel pâté	Canning	Tinplate can	Cardboard, packaging film
10	Iribarren, Moreira, et al., 2010b	Mussels	Aquaculture	1 kg of mussels product	Canning	Tinplate can	Cardboard, LDPE bag
					Chilling	Mesh bag of HDPE	
11	Iribarren, Moreira, et al., 2010c	Mussels	Aquaculture	35 kg of canned mussels	Canning	Tinplate can	Cardboard (can) and LDPE bag
				40 kg of fresh mussels	Chilling	Mesh bag of HDPE	LDPE bag
				20 kg of frozen mussels	Freezing	Paperboard and plastic	LDPE bag
12	Laso et al., 2017	Anchovy	Fisheries	1 kg of raw anchovy entering the factory	Canning	Aluminum can	Cardboard boxes, LDPE film
						Tinplate can	
						Glass jar	
						Plastic packaging	
13	Laso et al., 2018	Anchovy	Fisheries	1 kg of fresh European anchovy entering the factory	Canning	Aluminum can with cardboard box	Corrugated and cardboard boxes, LDPE film
					Canning (curing)	Aluminum can with cardboard box	Corrugated cardboard boxes, LDPE film
14	Mungkung et al., 2006	Shrimp	Aquaculture	1.8 kg of frozen shrimp	Freezing	Material not specified	-
15	Nhu et al., 2015	Catfish	Aquaculture	1 t of Pangasius fillets leaving the factory	Other (freezing and modified atmosphere packaging)	Polyethylene and cardboard	-
16	Pardo & Zufia, 2012	Fish (sp not identified)	Not specified	1 kg of the pre-cooked dish of fish and vegetables	Other (cooking)	Polypropylene	-
17	Parker, 2018	Salmon	Aquaculture	1 kg of head-on gutted salmon	Chilling	Polyethylenelined polystyrene boxes	-
18	Pelletier & Tyedmers, 2010	Tilapia	Aquaculture	1 t of tilapia	Freezing	Cardboard and plastic	-
19	Silvenius et al., 2017	Trout	Aquaculture	1 t of skinless fillet of fish	Chilling	Plastic	-
20	Svanes et al., 2011	Cod	Fisheries	1 kg of cod wetpack	Freezing	Polyamide polyethylene and	Polyethylene film, wood pallet, carton
				1 kg of frozen cod	Freezing	Polyamide polyethylene and	Corrugated board, wood pallet

				1 kg of fish burger	Freezing	LDPE and corrugated board	LDPE, wood pallet
				1 kg of loins	Chilling	HDPE tray and plastic film	Expanded polystyrene, LDPE film
21	Svanes et al., 2011b	Cod	Fisheries	1 kg wetpack	Freezing	Polyamide and polyethylene	Polyethylene film, wood pallet, carton
				1 kg fish-burger	Chilling	LDPE and corrugated board	LDPE, wood pallet
				1 kg loins	Freezing	HDPE tray and plastic film	Expanded polystyrene, LDPE film
22	Tamburini et al., 2019	Oysters	Aquaculture	1 kg of commercial fresh oysters at farm gate	Chilling	Wooden baskets	-
23	van Putten et al., 2016	Lobster	Fisheries	1 kg live Southern rock lobster	Chilling	Styrofoam boxes	-
				1 kg live Tropical rock lobsters	Chilling	Styrofoam boxes	
				350 g Tropical rock lobster	Freezing	Waxed cardboard box	
24	Vázquez-Rowe et al., 2011	Hake	Fisheries	500 g of raw gutted fresh hake fillet at the household	Chilling	HDPE	Polystyrene, fish boxes
25	Vázquez-Rowe, Moreira, et al., 2012	Octopus	Fisheries	24 kg carton of frozen octopus	Freezing	Corrugated board and polyethylene	Pallets
26	Vázquez-Rowe et al., 2013	Hake	Fisheries	324 g of sticks	Freezing	Cardboard box, polyethylene, and retractable polyolefin	-
27	Vázquez-Rowe, Villanueva-Rey, Moreira, et al., 2013	Hake	Fisheries	324 g of frozen fish sticks of Patagonian grenadier	Freezing	Cardboard and polyethylene boxes	-
28	Vázquez-Rowe et al., 2014	Sardines	Fisheries	85 g of protein supplied by one can of sardines in olive oil	Canning	Tinplate can	Cardboard, Corrugated board, plastic film
29	Ziegler & Valentinsson, 2008	Lobster	Fisheries	300 g of Norway lobster tails	Other (cooking)	Disposable bucket of polypropylene	-
30	Ziegler et al., 2003	Cod	Fisheries	400 g frozen cod fillets	Freezing	LDPE and laminated cardboard	LDPE
31	Ziegler et al., 2011	Shrimp	Fisheries	1 kg of shrimp and packaging material at the point of import to Europe	Freezing, industrial	Cardboard	-
					Freezing, artisanal	Cardboard	
32	Zufia & Arana, 2008	Tuna	Fisheries	2 kg tray of pasteurized tuna with tomato	Other (cooking - pasteurizing)	Vacuum-packaged made of HDPE,	-

						polyethylene film, and polyamide nylon	
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243 According to the post-harvest processing, canned seafood studies (n=17) present a small variety
244 of seafood products, including anchovies, mussels, sardines, and tuna. Chilled products (n=12) are
245 associated with hake, lobsters, oysters, trout, and salmon, while frozen products (n=17) are linked
246 with cod, hake, octopus, prawns, shrimps, tilapia, and shrimps. The category “Others” (n=4),
247 related to processing operations like cooking and a combination of freezing and modified
248 atmosphere packaging (MAP) or chilled and pasteurized, presented products with tuna, lobsters,
249 catfish, and other fish species not specified.

250 Two main primary packaging materials – tinplate and aluminum – were associated to canned
251 seafood products, although other types of packaging formats are considered (e.g. plastic from a
252 retort pouch and glass). Chilled products were associated with primary packaging made of paper,
253 plastic and one with wood (used for fresh oysters’ package), while frozen products were only
254 linked with paper and plastic. The category “Others” included only plastic materials. All products
255 analyzed included primary packaging but 22 out of the 50 products evaluated presented
256 information related to secondary packaging. Secondary packaging consists usually of cardboard
257 boxes, but plastic films, expanded polystyrene boxes and pallets were also considered. Data related
258 to the geographic scope, system boundaries, and LCIA methods can be accessed in Table S1 of SI.
259 More than half of the articles have the geographical scope in Europe (56%), the remaining being
260 related to the 5 main continents left.

261 The articles used different LCIA methods but CML, a midpoint-oriented method (Heijungs et al.,
262 1992), is the most used LCIA method followed by ReCiPe, a method which comprises harmonized
263 category indicators at the midpoint and the endpoint level (Goedkoop et al., 2013). Likewise, the

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3 264 functional units are based on different measurements as, for example, weight for the whole
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5 265 product, only edible product (Almeida et al., 2015) or protein quantity (Vázquez-Rowe et al.,
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7 266 2014). Therefore, the impact assessment results are not strictly comparable in absolute terms, but
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10 267 they are useful for further examining patterns on the environmental assessment of packaging on
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12 268 seafood products both for qualitative and quantitative analysis.
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17 270 **3.1 Qualitative analysis of packaging in seafood LCA studies**

19 271 Table 2 summarizes results of the packaging qualitative analysis. Overall, it was found that
20
21 272 packaging was not often included in the eight life cycle steps analyzed and is more considered in
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23 273 direct than indirect impacts, i.e. primary packaging material (100% of articles), secondary
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25 274 packaging material (44% of articles) and packaging end-of-life (31% of articles). For the five
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27 275 indirect impacts considered, packaging was considered in 34% for preparation by households, 13%
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29 276 for both transport from producer to retail and storage, 3% for emerging innovations and not
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31 277 considered for FLW. Sensitivity analyses were carried out only for the primary packaging material
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33 278 (direct impact) in 7 out of 32 articles, and in one article for the transport from producer to retail
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35 279 life cycle step (indirect impact). Recommendations were found for all life cycle steps, except
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37 280 storage and preparation by households.
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42 281 Primary packaging material was the life cycle step that presented the highest number of sensitivity
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44 282 analysis (22% of articles) and recommendations (38% of articles). Most of the recommendations
45
46 283 were related to the substitution of packaging material for canning and curing products (n=8), as
47
48 284 for example, to use plastic or glass instead of tins and aluminum. Replacing tins by
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50 285 aluminum, as proposed by Avadí et al. (2015) for canned tuna would reduce the environmental
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52 286 impact by 63% at the endpoint level for the 3 Areas of Protection (human health, resources, and
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3 287 ecosystems) (ReCiPe method). In the case of canned sardine products, the same replacement was
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5 288 proposed by Almeida et al. (2015) and led to a reduction of 56% of the climate change. Hospido
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7 289 et al. (2006) suggested that the use of plastic bags instead of tinplate cans for tuna packaging would
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10 290 represent a reduction up to 50% in terms of climate change and acidification for the overall
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12 291 assessment of the product. Likewise, according to Almeida et al. (2015) and Laso et al. (2018),
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14 292 plastic seems to be the best option because it shows the lowest values for all the impact categories
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17 293 studied. Apart from the use of plastic formats, Vázquez-Rowe et al. (2014) proposed glass jars,
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19 294 which have a greater potential depending on the number of times that glass is reused by consumers
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21 295 prior to the recycling process. However, these recommendations raise the argument that packaging
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23 296 material substitution implies a change in the final appearance of the product which may affect
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26 297 consumers acceptance (Hospido et al., 2006; Laso et al., 2017) and imply considerable changes in
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28 298 machinery linked to industrial logistics. Other recommendations of primary packaging to decrease
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31 299 the environmental impacts were related to changing packaging design (n=3), namely the size by
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33 300 using larger cans for canned products (Avadí et al., 2014, 2015) or form by redesigning the package
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35 301 (Zufia & Arana, 2008). Two articles also recommended to reduce the amount and consequently
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37 302 the weight of the material used in the package (Nhu et al., 2015; Pardo & Zufia, 2012).
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40 303 The inclusion of the secondary packaging material was found in 44% of the articles analyzed, but
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42 304 only one issued a recommendation specifically related to this type of packaging. Pardo & Zufia
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44 305 (2012) studied food-preservation technologies, suggesting the modification of both primary and
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46 306 secondary packaging as the best opportunity to reduce the impact assessment of the final product
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49 307 within different food preservation systems.
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309 **Table 2.** Results of the qualitative analysis related to the packaging environmental impacts,
 310 including packaging recommendations for improving the environmental performance of
 311 packaging identified in seafood LCA reviewed articles.

Life cycle step	Packaging included in the scope of LCA studies	Sensitivity analysis in LCA studies	Recommendations in LCA studies	Type of recommendation (# - article number in table 1)
Primary packaging material (direct impact)	100% (n=32)	22% (n=7)	38% (n=12)	<ul style="list-style-type: none"> ▪ Substitution of tinfoil or aluminum by other packaging non-metal materials such as plastic or glass for canned products (articles #1, #3, #7, #8, #12, #13, #28). ▪ Substitution of tinfoil or aluminum by glass container for cured products (article #2). ▪ Use larger cans for canning products (articles #2, #3). ▪ Redesign of the package with regard to form and composition for pre-cooked products (article #32). ▪ Substitution of plastic boxes with laminated cardboard to transport frozen products (article #21). ▪ Reduce weight in the primary package (articles #15, #16).
Secondary packaging material (direct impact)	44% (n=14)	0% (n=0)	3% (n=1)	Modify secondary packaging to reduce the impact related to food preservation methods (article #16)
Food loss and waste (indirect)	0% (n=0)	0% (n=0)	6% (n=2)	<ul style="list-style-type: none"> ▪ Canned products can lower the risk of food losses (article #1). ▪ Higher data quality regarding food waste in post-landing activities is needed (article #28).
Transport from producer to retail (indirect impact)	13% (n=4)	3% (n=1)	3% (n=1)	Substitution of boxes material to transport frozen products with less weight (article #21).
Storage (indirect impact)	13% (n=4)	0% (n=0)	0% (n=0)	-
Preparation by households (indirect impact)	34% (n=11)	0% (n=0)	0% (n=0)	-
Packaging end-of-life (direct impact)	31% (n=10)	0% (n=0)	9% (n=3)	<ul style="list-style-type: none"> ▪ Avoid packaging waste because recycling/reuse of packaging materials reduces burden via substitution of virgin materials (articles #15, #16). ▪ Each additional unit of material recycled would displace an equivalent quantity of the current mix of virgin (article #12).

Emergent innovations (indirect impact)	3% (n=1)	0% (n=0)	3% (n=1)	The application of different preservation technologies and development of novel products imply the selection of different packaging and it must be carefully considered since the type of packaging may play an important role when aiming to improve sustainability of food preservation methods (article #16).
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313 Packaging was not associated with FLW among the 32 articles analyzed, but two recommendations
 314 were found. One article suggested that higher data quality is needed regarding food losses in post-
 315 landing activities (Vázquez-Rowe et al., 2014), where packaging has a function also. The other
 316 article pointed out that canning has a post-harvesting process that contributes to lower the risk of
 317 food losses along the supply chain (Almeida et al., 2015), in part due to its long shelf-life related
 318 to packaging preservation features.

319 Packaging was considered both in the transport and storage stages in 13% of the articles analyzed,
 320 but recommendations were found only to transport and in one article. Svanes et al. (2011b)
 321 suggested to substitute plastic boxes with laminated cardboard to transport frozen products to
 322 alleviate the weight carried. The effect of such a replacement could be a reduction of 0.7-1.1% of
 323 total climate change of the seafood product analyzed.

324 Preparation by households is the life cycle step from indirect environmental impacts where
 325 packaging was most considered, being found in 34% of articles analyzed. However, no
 326 recommendations to decrease this indirect impact have been found in literature.

327 The end-of-life step included packaging in the environmental impact in 31% of the articles.
 328 Recommendations found in three articles denoted the importance of recycling packaging materials
 329 to reduce the burden via substitution of virgin materials. However, recycling is considered in
 330 different ways, depending on the article, thus introducing variability to results. For instance, in the

1
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3 331 case of the anchovy industry it is assumed that 37% of aluminum cans and 84% of cardboard boxes
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5 332 were recycled (Laso et al., 2018). In the case of mussels, 64 % of tins and 62 % of
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7 333 cardboards were considered for recycling separately, where the rest is disposed as general waste
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10 334 (Iribarren, Moreira, et al., 2010b).

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12 335 Emerging innovations and its relation to packaging have been poorly explored in seafood LCA
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14 336 studies. Only Pardo and Zufía (2012) mentioned that application of different preservation
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17 337 technologies and the development of novel products imply the selection of different packaging
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19 338 options. However, innovations must be carefully considered, especially when aiming to improve
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21 339 the sustainability of the preservation method, since the type of packaging may play an important
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24 340 role.

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27 28 342 **3.2 Quantitative analysis of packaging in seafood LCA studies**

29
30 343 The contribution of packaging to the final weight of seafood products was assessed according to
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32 344 the type of post-harvest processing (Figure 2) and main packaging material (Figure 3). For frozen,
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34 345 chilled and pre-cooked products, packaging has a relatively low contribution to weight,
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36 346 representing less than 6% and ranging between 0 to 12%. Yet, for canned products, the weight
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38 347 importance of packaging represents on average 27% seafood product weight, ranging between 11
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40 348 to 53%. The high variability obtained comes principally from differences between metal and glass
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42 349 materials used for canning. Glass is the packaging material with the highest contribution to the
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44 350 product weight, even if found in only one product with 53% contribution (Laso et al. 2017). It is
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46 351 followed by tinplate, and aluminum, with 28% and 22% on average respectively. Packaging made
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48 352 by plastic and paper presented the lowest contribution to the product weight with 6% on average.
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50 353 Wood represented around 11% of product weight, but it was included only in one study related to
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3 354 wooden baskets from oysters (Tamburini et al., 2019). The package size or volume was not
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5 355 accessible and it was not possible to confirm if smaller package sizes led to a higher packaging
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8 356 contribution than larger ones. However, size/volume would not give further information since
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10 357 weight gives the specific amount of each material used in each package.

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12 358 The relative contribution of packaging to climate change impact in the life cycle of seafood
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14 359 products was analyzed according to the type of post-harvesting operations (Figure 4) and
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16 360 packaging main material (Figure 5). For canned products, packaging contribution to climate
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18 361 change impact is significant, representing on average 42% of the product life cycle and ranging
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20 362 between 6% and 89%. Canning packaging usually results in more than 1 kg CO₂ eq/kg of food
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22 363 (Table 3). Among the canning packaging materials, both tinplate and aluminum, presented almost
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24 364 the same order of contribution, ranging between 6-89% and 10-83% respectively, which can be
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26 365 explained by the high environmental impacts associated with the energy requirements for
27
28 366 extraction, processing and transport of these type of materials (Vázquez-Rowe et al., 2014). The
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30 367 high variability found in the contribution of canned packaging to the overall impacts of the
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32 368 products might be explained by three factors. Firstly, the high contribution of packaging to the
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34 369 product's weight, as explained above. Secondly, the impact from seafood production, resulting in
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36 370 different relative contribution from packaging. For instance, climate change impact specifically
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38 371 for sardine from Portuguese purse seiners was almost half of that from Galicia (Almeida et al.,
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40 372 2015). Thirdly, can production includes different operations and its associated background data
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42 373 might be modelled in different ways, considering different data sources or assuming country-
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44 374 specific recycling rates. For instance, sealing compounds, coatings or substances used in the inner
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46 375 cans are difficult to consider or are not included in the studies (e.g. Avadí et al., 2014).
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48 376 Furthermore, metal cans are modelled from metal sheets and a margin for production scraps plus
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377 average metalwork is necessary to be included, challenging the ecoinvent paradigm of modelling
 378 all products in bulk (Avadí et al., 2020). To overcome such variability further experimental
 379 research is required to optimize the environmental impact on the industrial canned processing and
 380 to confirm to which extent factors here identified significantly affect the assessment of results.

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 382 **Table 3.** Results of the quantitate analysis of the packaging contribution to products' weight and
 383 climate change (CC) of the product life cycle (* Type of post-harvest processing: CA – canning;
 384 F – Freezing; CH – Chilling; CO – Cooking)

#	Type *	Packaging material	Packaging weight (kg)	Product weight including packaging (kg)	Contribution of packaging to product weight (%)	CC for FU (kgCO ₂ eq/kg of food)	CC of packaging (kgCO ₂ eq/kg of food)	Contribution of packaging to CC of product life cycle (%)
1	CA	Aluminum	0.4	1.4	30.6%	7.7	5.5	71.8%
2.1	CA	Tinplate	0.1	1.1	11.5%	1.9	1.2	65.0%
2.2	CA	Tinplate	0.2	1.2	17.4%	3.7	2.1	57.9%
3.1	CA	Tinplate	10590814.0	31982814.0	33.1%	8.0	1.6	20.5%
3.2	CA	Plastic	561667.6	3091667.6	18.2%	4.1	0.3	7.7%
3.3	F	Plastic	206552.0	3074552.0	6.7%	3.8	0.0	0.2%
4	CH	Paper	100.0	1100.0	9.1%	-	0.2	2.5%
5	CH	Plastic	0.0	1.0	2.9%	31.0	1.0	3.1%
6	F	Paper	0.0	1.0	2.9%	7.2	0.1	0.7%
7	CA	Tinplate	447.4	1107.4	40.4%	8.3	1.0	12.1%
8	CA	Tinplate	93.7	342.7	27.3%	17.8	15.9	89.2%
9	CA	Tinplate	108.7	386.5	28.1%	1.8	0.2	9.2%
11.1	CA	Tinplate	0.8	1.8	43.2%	9.8	0.6	5.8%
11.2	CH	Plastic	3.8	1003.8	0.4%	13.9	-	0.5%

11.3	F	Paper	0.1	1.1	5.7%	9.5	-	0.5%
12.1	CA	Aluminum	0.1	0.7	16.1%	-	-	83.0%
12.2	CA	Tinplate	0.2	0.8	22.2%	-	-	56.0%
12.3	CA	Glass	0.7	1.3	52.8%	-	-	41.0%
12.4	CA	Plastic	0.1	0.7	15.4%	-	-	40.0%
13.1	CA	Aluminum	118.3	743.3	15.9%	-	-	10.0%
13.2	CA	Aluminum	299.5	1116.5	26.8%	-	-	20.0%
16	CO	Plastic	51.5	1051.5	4.9%	-	0.1	-
17	CH	Plastic	0.0	1.0	2.1%	13.2	-	0.5%
18	F	Paper	132.5	1132.5	11.7%	2.0	0.1	3.7%
19	CH	Plastic	-	-	-	5.4	0.0	13.2%
20.1	F	Plastic	0.0	0.4	3.7%	3.6	0.2	4.5%
20.2	F	Plastic	0.0	0.4	7.9%	3.7	0.2	4.8%
20.3	F	Plastic	0.3	5.3	6.1%	1.8	0.1	5.6%
20.4	CH	Plastic	0.1	2.1	5.4%	7.6	0.3	4.0%
22	CH	Wood	0.1	1.1	11.1%	1.9	0.0	1.0%
23.1	CH	Plastic	0.0	1.0	2.9%	15.8	0.2	1.0%
23.2	CH	Plastic	0.0	1.0	2.9%	9.3	0.0	0.2%
23.3	F	Paper	0.0	0.4	3.8%	3.2	0.0	0.2%
24	CH	Plastic	1.5	501.5	0.3%	3.8	0.8	10.9%
25	F	Paper	393.8	24393.8	1.6%	7.8	0.0	0.3%
26	F	Paper	25.8	349.3	7.4%	2.2	0.1	4.6%
28	CA	Tinplate	-	-	-	3.4	2.6	77.4%
29	CO	Plastic	0.8	8.8	8.6%	11.1	0.5	4.9%
30	F	Plastic	81400.0	3959400.0	2.1%	7275.0	19.5	0.3%
31.1	F	Paper	-	-	-	37.0	2.8	7.5%

31.2	F	Paper	-	-	-	8.0	2.8	35.0%
32	CO	Plastic	80.2	2000.0	4.0%	-	-	-

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387 Packaging contribution from freezing, chilling and other types of seafood products' processing is
 388 on average less than 5% of climate change impact for the seafood life cycle, and usually results in
 389 less than 1 kg CO₂ eq/kg of food (Table S2 of SI). Regarding the type of materials used in the
 390 packaging, it was not observed a major difference among paper, plastic or wood. However,
 391 packaging of one frozen product made of paper represented around 35% of climate change impact.
 392 It corresponds to 1 kg of shrimp caught by an artisanal fishery (Ziegler et al., 2011), which is
 393 associated to a low climate change impact production method (8 kg CO₂ eq/kg of food) and, as a
 394 consequence, the packaging relative contribution was enlarged.

395 Most proposals for seafood LCA improvements are mainly focused on reducing energy or fuel
 396 consumption. However, for the canning industry, even though the thermal processes of cooking
 397 and sterilization are an important part of the process, results showed that can production is the
 398 most important contributor to climate change impact. Several authors reported the environmental
 399 impacts of packaging in canned seafood products, such as tuna (Avadí et al., 2015; Hospido et al.,
 400 2006), sardine (Almeida et al., 2015; Vázquez-Rowe et al., 2014), mussels (Iribarren, Hospido, et
 401 al., 2010; Iribarren, Moreira, et al., 2010a), and anchovy (Avadí et al., 2014; Laso et al., 2018).
 402 Tinplate was the most common material described in the selected articles for canning products,
 403 whereas aluminum was only identified for canned Portuguese sardine (Almeida et al., 2015) and
 404 Cantabrian anchovy (Laso et al., 2018). Other options such as glass and plastic were included in

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3 405 only one study (Laso et al., 2017b) and further LCA studies with foreground data related to these
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5 406 packaging materials are needed to confirm patterns here described.

7 407 Regarding frozen products, cardboard combined with plastics have been widely applied for
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9 408 primary packaging. For cooked products, the final preparation has a high influence on the
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11 409 packaging choice, since some products are microwaved and require plastic packaging.
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13 410 Nevertheless, due to the low contribution from these materials (paper and plastic), the efforts to
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15 411 reduce environmental impacts from packaging of frozen and cooked seafood products should be
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17 412 more focused on indirect impacts, such as increasing the potential to reduce seafood loss and waste.
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24 414 **3.3 Main challenges to improve seafood packaging sustainability – food waste, circular** 25 26 415 **economy and innovation**

28 416 Food waste is highly influenced by primary packaging design and materials (de la Caba et al.,
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30 417 2019; Heller et al., 2019). For example, packaging design influences FLW at the consumer-level
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32 418 if the packaging is not easy to empty and food remains attached to the packaging surface (Williams
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34 419 et al., 2012). Also, if packaging has inappropriate opening devices it can cause food spill (Duizer
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36 420 et al., 2009). Another cause of FLW related with packaging is the existence of several date
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38 421 labelling schemes that vary in terminology, which are largely misunderstood by consumers (Heller
39
40 422 et al., 2019). Some LCA studies for food other than seafood demonstrated the relevance of
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42 423 considering the impact of packaging on FLW (e.g. Heller et al., 2019; Wikström et al., 2016;
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44 424 Williams & Wikström, 2011). Notwithstanding, although some LCA studies on seafood products
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46 425 evaluated FLW (Vázquez-Rowe et al., 2011, 2014), none of them assessed the influence of
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48 426 packaging on FLW. Due to high environmental impact from seafood production, there is a high
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52 427 potential of improvements by reducing FLW along the supply chain, for example, by improving
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3 428 storage conditions to avoid secondary and primary packaging damage (Molina-Besch, 2016;
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5 429 Williams et al., 2012). Or at the household, where the climate impact associated with the wasted
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8 430 food part (meat, fish and egg together) can contribute more than packaging materials, 18% against
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10 431 2% respectively, being the rest related to the consumed food part (80%) (Verghese et al., 2014).
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12 432 Therefore, further LCA studies should estimate to which extent each type packaging can affect
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15 433 seafood waste and how improvements in materials or design might reduce associated impacts.
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17 434 Alternatives to some plastic-based packaging are one of the challenges of the seafood industry.
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19 435 For instance, polystyrene, a single-polymer foam globally used both for packaging and insulation
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21 436 purposes, is widely used by the fish processing industry. It is an efficient way of transporting fish,
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24 437 but it has environmental and climate costs throughout its production, use and disposal and is a
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26 438 major component of terrestrial and marine litter (FIDRA, 2020). For this reason, packaging fate
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28 439 plays a key role in the environmental burden of seafood packaging. In fact, impacts related to
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31 440 plastic leakage and subsequent fate of the polymers and/or their products once these have been
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33 441 released to the marine environment are not considered in LCA and can result in underestimated
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35 442 impacts associated to plastic-based packaging. More knowledge is required on effects from the
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38 443 hazardousness of the substances in the microplastics (e.g. residual monomer content, additive
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40 444 content, ability to transport hazardous substances), and on the usage and characteristics of the
41
42 445 macroplastics (e.g. plastics types, shapes, colours most likely to lead to cases of entanglement and
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44
45 446 ingestion) (Ryberg et al., 2018). Progresses to include plastic leakages both at the inventory and
46
47 447 impact assessment steps of LCA will be an important improvement to enable a fair comparison
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49 448 between plastic and its substitutes (Verones et al., 2020).
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51 449 Recycling is a common end-of-life route considered in LCA studies and for some materials (e.g.
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54 450 aluminum, glass, paper, plastics) it provides more environmental benefits than other waste

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3 451 management options (Michaud et al., 2010). Avoided GHG emissions from the recovery of
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5 452 materials is highest for aluminum cans, with -8143 kg CO₂e per tonne of material collected for
6
7 453 recycling, and large for mixed plastics and mixed glasses, with emission factors of -1024 and -314
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10 454 kg CO₂e per tonne respectively (Turner et al., 2015). However, benefits from recycling are mainly
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12 455 achieved by avoiding production of virgin materials, which is not the case so far since packaging
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14 456 materials entering to recycling, for example in Europe, represent between 57% for paper and 19%
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17 457 for plastic (Tallentire & Steubing, 2020). The current low capacity for the treatment of recycled
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19 458 materials may lead to higher GHGs emissions, through increased transportation distances and less
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21 459 efficient treatment of the wasted material (Spierling et al., 2020; Wojnowska-Baryła et al., 2020).
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23 460 This may be ameliorated through facilities in close proximity, which is not the case in Europe for
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25 461 plastics, where large quantities are exported to other countries (Frei & Vazquez-Brust, 2020). Also,
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27 462 to maintain the effectiveness of mechanical or chemical recycling of plastic, the separation of
28
29 463 different plastic types is required. For example, bio-based products need to be separated from
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31 464 plastic to be composted with biowaste, another option for recycling (Wojnowska-Baryła et al.,
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33 465 2020). Due to limitations of current waste management systems, whilst recycling is an important
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35 466 part of the circular economy, extending the lifetime or phasing out products is also imperative
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37 467 (Tallentire & Steubing, 2020). Therefore, apart from recycling, other end-of-life forms as reuse,
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39 468 energy recovery (e.g. for types of plastic packaging that cannot be recycled) or disposal (e.g.
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41 469 landfill, anaerobic digestion compost) should be assessed (Spierling et al., 2020).
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45 470 Waste streams from the seafood sector can also be part of the transition from a linear to a circular
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47 471 economy (Ruiz-Salmón et al., 2020). Bio-based materials such as fish trimmings, crustacean and
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49 472 mollusk shells are viable candidates in the displacement of conventional fossil fuel derived
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51 473 packaging material (Barros et al., 2009; de la Caba et al., 2019). Recent literature has demonstrated

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3 474 how fish trimmings valorized as gelatin and crustacean shells as chitosan can contribute to the
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5 475 circular economy as active packaging (de la Caba et al., 2019). However, as valorization of wastes
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7 476 and the transition to a circular economy becomes more a common procedure, it is important that
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10 477 seafood derived feedstocks do not repeat errors of other bio-based materials and adhere to
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12 478 recommendations from the most recent state of the art. Spierling et al. (2020) highlight the lack of
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14 479 diversity in bio-based plastics and a lack of detail and consideration of end-of-life options. An
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16 480 increased research effort has been made to address methodological gaps in bio-materials
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18 481 assessment, primarily in the composting or landfill where bio-plastics have higher greenhouse gas
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20 482 emissions than fossil fuel derived ones (de la Caba et al., 2019; Ingrao et al., 2015).
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22
23 483 In this sense, chitosan films and chitosan-based nanocomposites made from waste materials have
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25 484 been presented as an alternative for plastic in seafood packaging (de la Caba et al., 2019; Kakaei
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27 485 & Shahbazi, 2016; Qiu et al., 2014). Chitosan presents considerable advantages when compared
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29 486 to other bioplastics for which the raw material requires a dedicated industry or redirection from
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31 487 human food chains (de la Caba et al., 2019). It is biodegradable, provides antimicrobial activity
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33 488 and offers film-forming properties making it an alternative to synthetic plastics polymers. Research
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35 489 showed an enhanced quality of the product, extension of its shelf life, and benefits from adding
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37 490 nanomaterials to chitosan that extend the shelf life and prevent spoilage. As an example, chitosan
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39 491 film with grape seed extract and carvacrol microcapsules was tested on salmon (*Salmo salar*) and
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41 492 refrigerated shelf-life was extended by 4–7 days (Alves et al., 2018). Due to its relevance, studies
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43 493 that point out chitosan's environmental cost and market accessibility would be important to
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45 494 promote the development of this seafood waste bio-material that can foster a successful transition
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47 495 to a circular economy.
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3 496 A reform or reduction of packaging has been successfully proposed with nanotechnology, to
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6 497 develop and design novel food packaging systems that also showed reduced microbial growth
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8 498 (Kour et al., 2015). Studies carried out on sea bream fillets reported an extension of shelf-life using
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10 499 skin packaging in combination with super chilling storage (Duran-Montgé et al., 2015). Many
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12 500 researchers outlined how innovative techniques such as active packaging and intelligent packaging
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14 501 systems may contribute to prolong shelf life, enable effective cold chain management and food
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16 502 waste reduction (Gokoglu, 2020; Janjarasskul & Suppakul, 2018; Tsironi & Taoukis, 2018).
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18 503 Packaging is among the opportunities to future proofing in the seafood industry and its potential
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20 504 for market and product sustainability can accelerate innovations. Consequently, LCA should play
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22 505 a key role in the development of any novel packaging materials or waste valorization strategies.
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28 507 **4. CONCLUSIONS AND RECOMMENDATIONS**

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30 508 Packaging is essential to guarantee food quality and minimize waste and other associated potential
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32 509 environmental impacts. However, unpackaged products can be less expensive and signal freshness
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34 510 or confidence in their origin. Optimizing all these (sometimes opposing) variables is challenging
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36 511 in food packaging. In the case of seafood, packaging has demonstrated to significantly contribute
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38 512 to the total environmental impact along the whole supply chain independently of the origin of
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40 513 species, aquaculture type or fishing gear. Therefore, the sum of the potential environmental
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42 514 impacts of packaging production and further stages related to packaging - transport, storage, food
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44 515 preparation, food wasted, reuse or disposal - cannot be neglected.
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49 516 Seafood LCAs focus mainly on the direct environmental impact coming from the packaging
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51 517 materials, to which some articles develop sensitivity analysis related to materials substitution. The
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53 518 most common recommendations to reduce this impact are either to reduce packaging volume or
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3 519 weight or to substitute materials. Direct impacts related to packaging end-of-life have also been
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5 520 evaluated, and the most common recommendation is to increase recycling rates. However,
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8 521 recycling depends on many factors, among them, the recyclability rate of materials and
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10 522 infrastructure or facilities capable of recycling these materials in close proximity. Besides,
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12 523 independently of how much materials are recycled, if packaging production and its disposal do not
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14 524 decrease, part of the environmental burden will continue. For these reasons, recovery rates and
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16 525 other packaging end-of-life forms such as reuse and different disposal choices of packaging (e.g.
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18 526 anaerobic digestion compost) should also be considered.

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21 527 Apart from the household preparation, other indirect environmental impacts derived from
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23 528 packaging related to transport, storage requirements, FLW avoidance or the application of
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25 529 packaging innovations are often under-considered, but could lead to a reduction of the overall
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27 530 environmental impact of seafood products. Avoidance of seafood waste throughout the supply
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29 531 chain is especially relevant due to the spoilage potential of seafood compared to other food
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31 532 products. Therefore, LCA studies should explore further, the extent to which packaging can affect
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33 533 seafood waste and how packaging materials and design options can mitigate these impacts
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35 534 throughout the supply chain.

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38 535 The nature of both the post-harvesting processing and the type of material has a great influence on
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40 536 the packaging contribution to the total environmental impact of the product. Packaging from
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42 537 canned products has a significant environmental contribution and the highest in comparison to
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44 538 other type of products. However, canned seafood may present other benefits like, for example,
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46 539 they have a long shelf life and do not require energy for conservation. These aspects should be
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48 540 further investigated in a more holistic environmental assessment of seafood products. The
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50 541 packaging material production is more relevant to aluminum, tinplate and glass than for plastic

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3 542 and paper. Therefore, it is essential to accurately include these materials and their associated
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5 543 operations in processing inventories (e.g. metal cans modelling). The mass ratio of the packaging
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8 544 is not very important with the exception of glass, but a reduction of weight of packaging with
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10 545 respect to the food product would be an advantage.

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12 546 Within the articles analyzed, it was noted that a limited number of LCA seafood studies include
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14 547 packaging and, in some cases, inventory data is not presented in detail or contribution to the total
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17 548 impact assessment is unclear. Therefore, detailed information about packaging would be relevant
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19 549 to further understand whether differences between seafood LCA studies are related to impacts
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21 550 from packaging materials production or the form packaging is accounted. More LCA studies are
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23 551 needed to consistently map seafood products including its packaging among complete supply
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26 552 chains.

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8. SUPPORTING INFORMATION

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854 **Excel file:** This supporting information provides the complete data set that was extracted from the
855 scientific literature and used in this article as the basis of the seafood LCA studies review (Table
856 S1) and the data used in Figures 2, 3, 4, and 5 related to the contribution of packaging to the final
857 weight of the seafood products by post-harvest processing (Figure 2) and by main packaging
858 material (Figure 3), and the contribution of packaging to climate change impact in the life cycle of
859 seafood products by type of post-harvesting processing (Figure 4) and packaging main material
860 (Figure 5) (Table S2).

9. FIGURE LEGENDS

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863 **Figure 1:** Flow diagram of the literature review.

864 **Figure 2:** Contribution of packaging to the final weight of the seafood products by post-harvest
865 processing.

866 **Figure 3:** Contribution of packaging to the final weight of the seafood products by main packaging
867 material.

868 **Figure 4:** Contribution of packaging to climate change impact in the life cycle of seafood products
869 by type of post-harvesting processing.

870 **Figure 5:** Contribution of packaging to climate change impact in the life cycle of seafood products
871 by packaging main material.

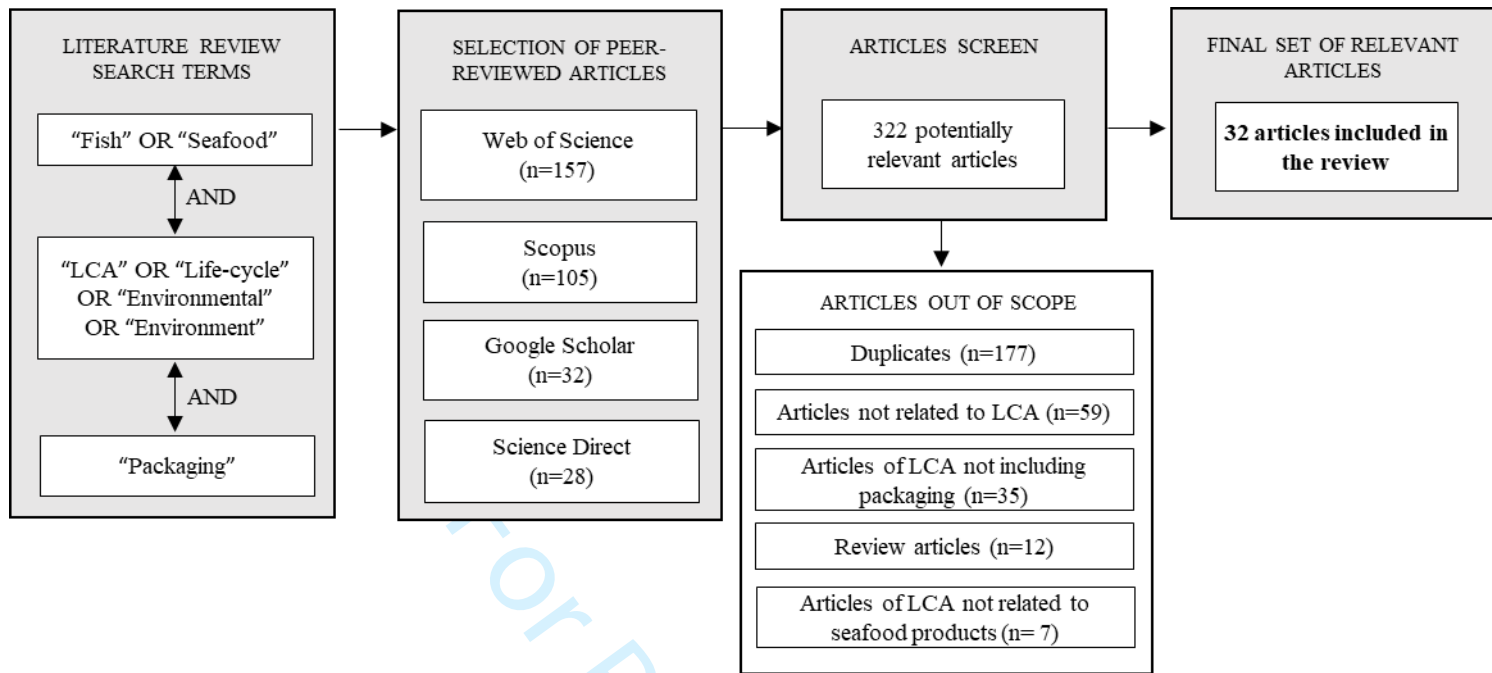


Figure 1. Flow diagram of the literature review.

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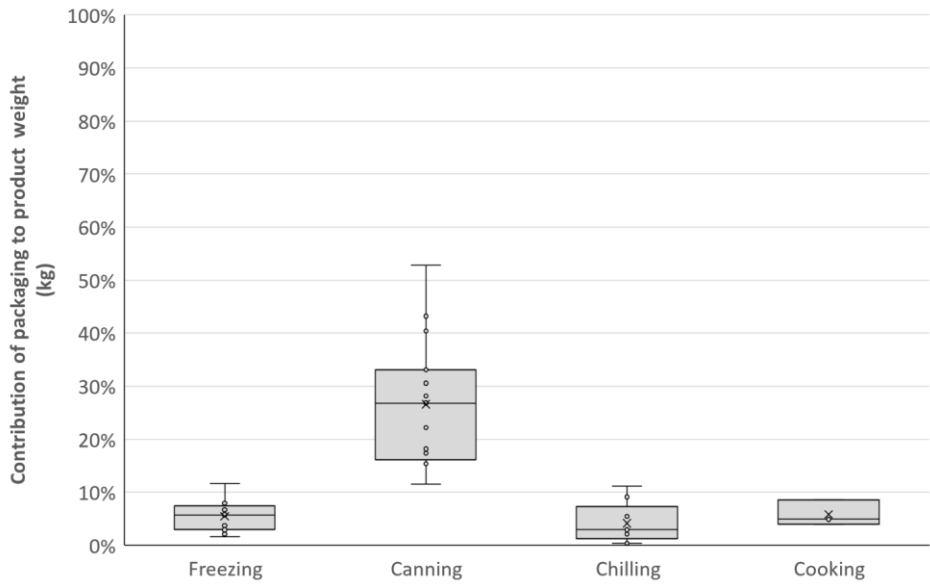


Figure 2. Contribution of packaging to the final weight of the seafood products by post-harvest processing.

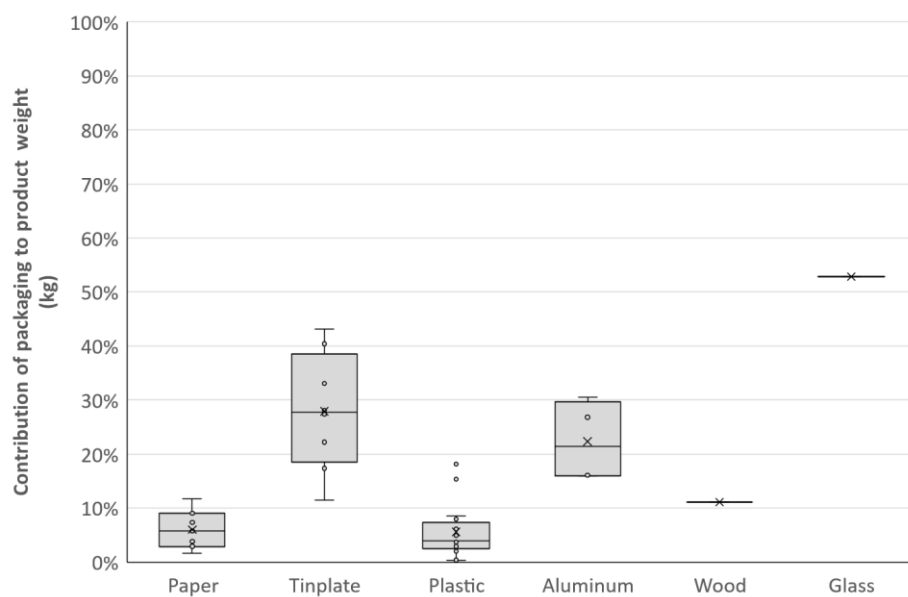


Figure 3. Contribution of packaging to the final weight of the seafood products by main packaging material.

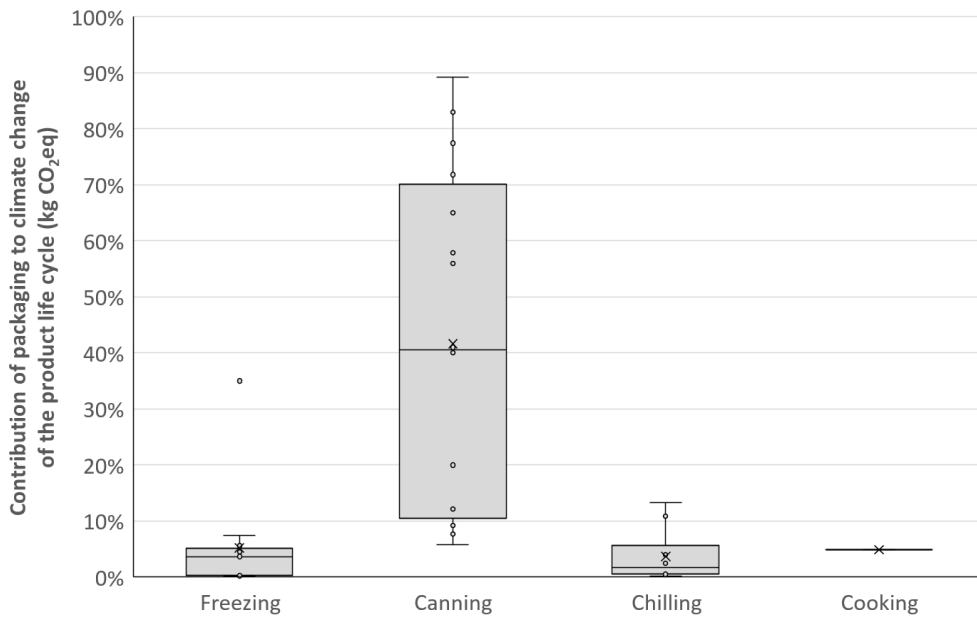


Figure 4. Contribution of packaging to climate change impact in the life cycle of seafood products by type of post-harvesting processing.

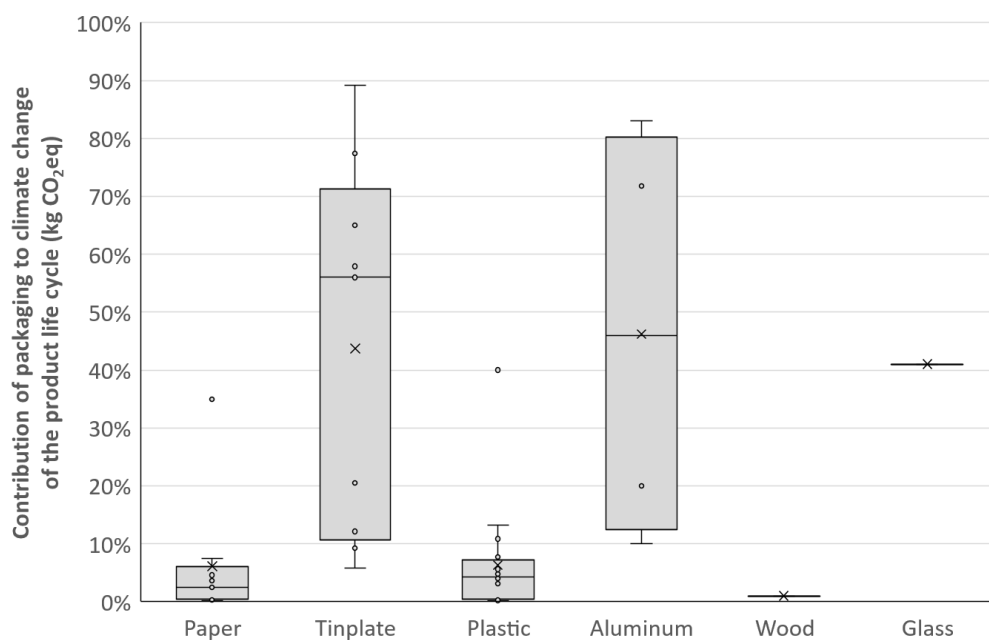


Figure 5. Contribution of packaging to climate change impact in the life cycle of seafood products by packaging main material.



SUPPORTING INFORMATION FOR:

Lastname, A., Lastname, B. & Lastname, C. (2020). Environmental impact of packaging in the seafood supply chains. *Journal of Industrial Ecology*.

This supporting information provides the complete data set that was extracted from the scientific literature and used in this article as the basis of the seafood LCA studies review (Table S1) and the data used in Figures 2, 3, 4, and 5 related to the contribution of packaging to the final weight of the seafood products by post-harvest processing (Fig. 2) and by main packaging material (Fig. 3), and the contribution of packaging to climate change impact in the life cycle of seafood products by type of post-harvesting processing (Fig. 4) and packaging main material (Fig.5) (Table S2).

If you are providing the data that are used in figures or charts in the main article, please label them as "data_from_figure".

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Table S1: Complete data set extracted from the scientific literature

* LCIA categories legend: GW - Climate change, CED - Cumulative energy demand, AD - Abiotic depletion, A - Acidification, Eut - Eutropl

Num #	Reference	Species groups	Species	Production type
1	Almeida et al., 2015	Sardines	Sardine (<i>Sardina pilchardus</i>)	Fisheries
2.1	Avadí et al., 2014	Anchovy	Peruvian anchoveta (<i>Engraulis ringens</i>)	Fisheries
2.2	Avadí et al., 2014	-	-	-
3.1	Avadí et al., 2015	Tuna	Yellowfin tuna (<i>Thunnus albacares</i>), skipjack tuna (<i>Katsuwonus pelamis</i>), bigeye tuna (<i>Thunnus obesus</i>)	Fisheries
3.2	Avadí et al., 2015	-	-	-
3.3	Avadí et al., 2015	-	-	-
4	Driscoll et al., 2015	Lobster	American lobster (<i>Homarus americanus</i>)	Fisheries
5	Farmery et al., 2014	Lobster	Tasmanian southern rock lobster (<i>Jasus edwardsii</i>)	Fisheries
6	Farmery et al., 2015	Prawn	White banana prawn (<i>Fenneropenaeus merguensis</i>)	Fisheries
7	Hospido et al., 2006	Tuna	Tuna	Fisheries
8	Iribarren et al., 2010	Mussels	Mussel (<i>Mytilus galloprovincialis</i>)	Aquaculture
9	Iribarren, Moreira, et al., 2010	Mussels	Mussel (<i>Mytilus galloprovincialis</i>)	Aquaculture
10.1	Iribarren, Moreira, et al., 2010b	Mussels	Mussel (<i>Mytilus galloprovincialis</i>)	Aquaculture
10.2	Iribarren, Moreira, et al., 2010b	-	-	-
11.1	Iribarren, Moreira, et al., 2010c	Mussels	Mussel (<i>Mytilus galloprovincialis</i>)	Aquaculture
11.2	Iribarren, Moreira, et al., 2010c	-	-	-
11.3	Iribarren, Moreira, et al., 2010c	-	-	-
12.1	Laso et al., 2017	Anchovy	European anchovy (<i>Engraulis encrasicolus</i>)	Fisheries
12.2	Laso et al., 2017	-	-	-
12.3	Laso et al., 2017	-	-	-
12.4	Laso et al., 2017	-	-	-
13.1	Laso et al., 2018	Anchovy	European anchovy (<i>Engraulis encrasicolus</i>)	Fisheries
13.2	Laso et al., 2018	-	-	-
14	Mungkung et al., 2006	Shrimp	Shrimp	Aquaculture
15	Nhu et al., 2015	Catfish	Striped catfish (<i>Pangasius hypophthalmus</i>)	Aquaculture
16	Pardo & Zufia, 2012	Fish (sp non ident	Pre-cooked dish of fish and vegetables	-
17	Parker, 2018	Salmon	Atlantic salmon (<i>Salmo salar</i>)	Aquaculture
18	Pelletier & Tyedmers, 2010	Tilapia	Indonesian tilapia (<i>Oreochromis niloticus</i>)	Aquaculture
19	Silvenius et al., 2017	Trout	Rainbow trout	Aquaculture
20.1	Svanes et al., 2011	Cod	Cod (<i>Gadus morhua</i>)	Fisheries
20.2	Svanes et al., 2011	-	-	-
20.3	Svanes et al., 2011	-	-	-
20.4	Svanes et al., 2011	-	-	-

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4	21.2 Svanes et al., 2011b	-	-	-
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6	21.3 Svanes et al., 2011b	Cod	Cod (<i>Gadus morhua</i>)	Fisheries
7	22 Tamburini et al., 2019	Oysters	Oyster (<i>Crassostrea gigas</i>)	Aquaculture
8	23.1 van Putten et al., 2016	Lobster	Southern rock lobster (<i>Jasus edwardsii</i>)	Fisheries
9	23.2 van Putten et al., 2016	-	Tropical rock lobster (<i>Panulirus ornatus</i>)	-
10	23.3 van Putten et al., 2016	-	Tropical rock lobster (<i>Panulirus ornatus</i>)	-
11	24 Vázquez-Rowe et al., 2011	Hake	European hake (<i>Merluccius merluccius</i>)	Fisheries
12				
13	25 Vázquez-Rowe, Moreira, et al., 2011	Octopus	Octopus (<i>Octopus vulgaris</i>)	Fisheries
14	26 Vázquez-Rowe et al., 2013	Hake	Patagonian grenadier hake (<i>Macruronus magellanicus</i>)	Fisheries
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16	27 Vázquez-Rowe, Villanueva-Rey, et al., 2011	Hake	Patagonian grenadier hake (<i>Macruronus magellanicus</i>)	Fisheries
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18	28 Vázquez-Rowe et al., 2014	Sardines	Sardine (<i>Sardina pilchardus</i>)	Fisheries
19				
20	29 Ziegler & Valentinsson, 2008	Lobster	Norway lobster (<i>Nephrops norvegicus</i>)	Fisheries
21	30 Ziegler et al., 2003	Cod	Cod (<i>Gadus morhua</i>)	Fisheries
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23	31.1 Ziegler et al., 2011	Shrimp	Southern pink shrimp (<i>Penaeus notialis</i>)	Fisheries
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25	31.2 Ziegler et al., 2011	-	-	-
26	32 Zufia & Arana, 2008	Tuna	Tuna	Fisheries
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3 igation, HT - Human toxicity, ET - Ecotoxicity, OD - Ozone layer depletion, PO - Photochemical oxidation,
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Functional unit	Post-harvest processing
1 kg of edible canned sardines in olive oil	Canning
1 kg of fish product	Canning
-	Canning (curing)
1 tonne of tuna product	Canning
-	
-	Canning (pouch)
-	Freezing (vacuum bagged)
1 tonne live lobster	Chilling
1 kg of live lobster	Chilling
1 kg of frozen banana prawn	Freezing
1 tonne of raw tuna entering the factory	Canning
Triple pack of round can of canned mussels	Canning
65 tonnes of CaCO ₃ products and 278 tonnes of mussel pâté	Canning
1 kg of mussels product	Canning
-	
-	Chilling
35 kg of canned mussels	Canning
40 kg of fresh mussels	Chilling
20 kg of frozen mussels	Freezing
1 kg of raw anchovy entering the factory	Canning
-	-
-	-
-	-
1 kg of fresh European anchovy entering the factory	Canning
-	Canning (curing)
1.8 kg of frozen shrimp	Freezing
1 tonne of Pangasius fillets leaving the factory	Other (freezing and MAP)
1 kg of the pre-cooked dish of fish and vegetables	Other (cooking)
1 kg of head-on gutted salmon	Chilling
1 tonne of tilapia	Freezing
1 tonne of skinless fillet of fish	Chilling
1 kg of cod wetpack	Freezing
1 kg of individually quick frozen cod product	Freezing
1 kg of fish burger	Freezing
1 kg of loins product	Chilling

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2	1 kg fish-burger	Freezing
3		
4	1 kg cod loins	Chilling
5		
6	1 kg wetpack frozen	Freezing
7	1 kg of commercial fresh oysters at farm gate	Chilling
8	1 kg live Southern rock lobster	Chilling
9	1 kg live Tropical rock lobsters	Chilling
10	1 tail – 350g Tropical rock lobster	Freezing
11	500 g of raw gutted fresh hake fillet reaching the household of na	Chilling
12	average consumer	
13	24 kg carton of frozen octopus up to the import	Freezing
14	1 package (324 g of sticks)	Freezing
15		
16	1 package of frozen fish sticks of Patagonian grenadier	Freezing
17		
18	17.26 g of protein supplied by one can of sardines (85.0 g) in olive oil	Canning
19		
20	300 g of Norway lobster tails	Other (cooking)
21	400 g frozen cod fillets	Freezing
22	1 kg of shrimp and packaging material at the point of import to	Freezing, industrial
23	Europe	
24	-	Freezing, artisanal
25	2 kg tray of pasteurized tuna with tomato	Other (cooking, pasteurizing)
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, ALO - Agricultural land occupation, ULO - Urban land occupation, NLT - Natural land transform

Primary packaging	Primary packaging main material
Aluminum can	Aluminum
Tinplate can	Tinplate
Tinplate and aluminium can	Tinplate
Tinplate can	Tinplate
Retort pouch (plastic)	Plastic
Thermo-shrinkable bag (plastic)	Plastic
Package made by corrugated cardboard, polystyrene, cotton fiber	Paper
Polystyrene boxes with wood wool and ice packs	Plastic
Cardboard	Paper
Tinplate can	Tinplate
Tinplate can	Tinplate
Tinplate can	Tinplate
Tinplate can	Tinplate
Mesh and label of high density polyethylene (HDPE)	Plastic
Tinplate can	Tinplate
Mesh and label of high density polyethylene (HDPE)	Plastic
Paperboard and plastic	Paper
Aluminum can	Aluminum
Tinplate can	Tinplate
Glass jar	Glass
Plastic packaging	Plastic
Aluminum can and cardboard box	Aluminum
Aluminum can and cardboard box	Aluminum
-	
Modified atmosphere packaging (MAT) made of polyethylene, cardboard	
Polypropylene	Plastic
Polyethylenelined polystyrene boxes	Plastic
Cardboard and plastic	Paper
Plastic	Plastic
Polyamide and polyethylene	Plastic
Polyamide and polyethylene	Plastic
Low density polyethylene (LDPE) and corrugated board	Plastic
High density polyethylene (HDPE) tray and plastic film	Plastic

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2	Low density polyethylene (LDPE) and corrugated board	Plastic
3		
4	High density polyethylene (HDPE) tray and plastic film	Plastic
5		
6	Polyamide and polyethylene	Plastic
7	Wooden baskets	Wood
8	Styrofoam boxes (polystyrene)	Plastic
9	Styrofoam boxes (polystyrene)	Plastic
10	Waxed cardboard box	Paper
11	High density polyethylene (HDPE)	Plastic
12		
13	Corrugated board and polyethylene	Paper
14	Cardboard box with polyethylene and retractable polyolefin	Paper
15		
16	Cardboard and polyethylene boxes	Paper
17		
18	Tinplate can	Tinplate
19		
20	Disposable bucket of polypropylene	Plastic
21	Low density polyethylene (LDPE) and laminated cardboard	Plastic
22	Cardboard package	Paper
23		
24	Cardboard package	Paper
25		
26	Vacuum-packaged made of high density polyethylene (HDPE) with a	Plastic
27	polyethylene film and na polyamide nylon (OPA) barrier layer	
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ation, SS - Single score, SIP - Seafloor impact potential, D - Discard reporting, BRU - Biotic resource use.

Other packaging	Geographic scope	System boundaries	Allocation
Corrugated board	Portugal	Cradle to gate	Mass
-	Peru	Cradle to market	Mass
-	-	-	-
-	Ecuador	Cradle to gate	Mass
-	-	-	-
-	-	-	-
-	Canada	Cradle to market	Mass
-	Produced in Australia, marketed in China	Cradle to market	N/A
-	Australia	Cradle to market	N/A
Cardboard box and plastic film	Spain	Cradle to grave	N/A
Cardboard	Spain	Cradle to grave	Mass
Cardboard and packaging film	Spain	Cradle to gate	N/A
Cardboard for transport and low density polyethylene (LDPE) bag for consumption phase	Spain	Cradle to grave	N/A
Shopping bag of low density polyethylene (LDPE) for consumption phase	-	-	-
Cardboard (can) and plastic bag low density polyethylene (LDPE) for consumption phase	Spain	Cradle to gate	N/A
Shopping bag of low density polyethylene (LDPE) for consumption phase	-	-	-
Shopping bag of low density polyethylene (LDPE) for consumption phase	-	-	-
Cardboard boxes and and low density polyethylene (LDPE) film	Spain	Cradle to grave	N/A
Cardboard boxes and and low density polyethylene (LDPE) film	-	-	-
Cardboard boxes and and low density polyethylene (LDPE) film	-	-	-
Cardboard boxes and and low density polyethylene (LDPE) film	-	-	-
Corrugated cardboard boxes and low density polyethylene (LDPE) film	Spain	Cradle to grave	Mass
Corrugated cardboard boxes and lowdensity polyethylene (LDPE) film	-	-	-
-	Thailand	Cradle to grave	N/A
-	Produced in Vietnam, processed in Belgium	Cradle to market	Exergy
-	-	Cradle to gate	Mass
-	Australia	Cradle to market	Mass
-	Indonesia	Cradle to market	Energy
-	Finland	Cradle to gate	Economic
Polyethylene film, wood pallet and carton	Norway	Cradle to market	Mass, economic,
Corrugated board and wood pallet	-	-	-
Low density polyethylene (LDPE) and wood pallet	-	-	-
Expanded polystyrene (EPS) and low density polyethylene (LDPE) film	-	-	-

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2	Low density polyethylene (LDPE) and wood pallet	Norway	-	-
3				
4	Expanded polystyrene (EPS) and low density polyethylene (LDPE) film	-	-	-
5				
6	Polyethylene film, wood pallet and carton	-	Cradle to market	Mass and economic
7	-	Italy	Cradle to gate	N/A
8	-	Australia	Cradle to market	Mass
9	-	-	-	-
10	-	-	-	-
11	Polystyrene and fish boxes for processing stage	Spain	Cradle to grave	Mass
12				
13	Pallets	Mauritania	Cradle to gate	Mass
14	-	Produced in Chile, processed in Spain	Cradle to gate	Mass
15				
16	-	Spain	Retail store up to the home	Mass
17				
18	Cardboard boxes, larger boxes of corrugated board with plastic film	Spain	Cradle to grave	N/A
19				
20	-	Sweden	Cradle to grave	Economic
21	Low density polyethylene (LDPE)	Sweden	Cradle to grave	Economic
22				
23	-	Senegal	Cradle to gate	Economic
24				
25	-	-	-	-
26	-	Spain	Cradle to grave	N/A
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LCI data source (background)	LCIA Method
ecoinvent 2.0	CML-IA
ecoinvent 2.3	ReCiPe
-	-
ecoinvent 2.2	ReCiPe
-	-
-	-
several DB (ecoinvent 1, LCAFood DK, IDEMAT, BUWAL, Franklin)	CML + CED
Australian dataset + ecoinvent	CML 2 Baseline
Australian dataset + ecoinvent	CML 2 Baseline
ecoinvent, BUWAL, IVAM LCA, Papers	CML
ecoinvent, BUWAL 50	Monocriteria (PAS 2050)
ecoinvent	CML 2001
ecoinvent	CML 2000
-	-
ecoinvent	CML 2001
-	-
-	-
PE + ecoinvent 3.1	IChemE (sustainable metrics)
-	-
-	-
-	-
ecoinvent + PE International (GaBi)	CML-IA (midpoint) & ReCiPe (e
-	-
DB included in SimaPro	CML 2
ecoinvent 2.2	Energetic & Exergetic metrics
ecoinvent 2.0	ReCiPe (midpoint)
ecoinvent 3.0 & Agri-footprint 2.0	CML-IA
-	CML 2000 + CED
ecoinvent	2 criterion (IPCC for GW, Seppa
ecoinvent 1.3/2.0	CML 1992 + CED
-	-
-	-
-	-

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6	ecoinvent 1.3/2.0	CML 2 + CED
7	ecoinvent 3.6	Eco-indicator 99 (endpoint) + F
8	ecoinvent 3.0	CML
9	-	-
10	-	-
11	ecoinvent	CML 2000
12		
13	ecoinvent 2 (2007)	CML 2000
14	ecoinvent	Monocriteria (IPCC 2001)
15		
16	ecoinvent	Monocriteria (IPCC 2007)
17		
18	ecoinvent 2.2	ReCiPe
19		
20	ecoinvent 1.2	CML-IA
21	CIT-Ekologik	CIT-Ekologik
22	ecoinvent 2.0	CML 2
23		
24	-	-
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26	APME, ETH, BUWAL	CML
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5 **LCIA categories ***
6
7 GW, AD, A, Eut, OD, ET, PO, CED
8 GW, A, Eut, ALO, WD, AD, HT, ET, CED, BRU, SS
9 -
10 GW, HT, ME, Eut, AD, PMF, POF, SS
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14 -
15 -
16 GW, A, OD, AD, CED
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18 GWP, Eut, CED, WU, ET
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20 GWP, Eut, CED, WU, ET
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22 GW, OD, E, A, POF, AD
23 GW
24 GW, A, OD, AD, Eut, ET, HT
25 GW, AD, A, OD, Eut, POF, ET, HT
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28 -
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30 GW, A, OD, AD, Eut, POF, ET, HT
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32 -
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34 -
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36 GW, A, PO, OD, ET, Eut, Aquatic oxygen deman, HT
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38 -
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42 -
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44 GW, A, Eut, SS
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46 -
47 GW, AD, OD, HT, ET, POF, A, Eut
48 CEENE, CED, CExD
49
50 GW, A, Eut, PO, WD, CED
51 GW, A, Eut, PO, OD, CED
52 GW, A, Eut, CED, BRU
53 GW, Eut
54 GW, OD, PO, A, Eut, CED
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GW, OD, PO, A, Eut, CED
GW, HT, OD, A, Eut, ET, AD, Sea conversion & occupation
GW, A, Eut, OD, CED
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GW, AD, A, Eut, OD, ET
GW, AD, A, Eut, PO, ODP, METP, SIP, D
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GW, OD, HT, POF, PMF, IR, A, Eut, ET, ALO, ULO, NLT, WD, AD
GW, AD, A, ET, PO, Eut
GW, A, Eut, ET, PO
GW, A, Eut, POC, OD, HT, ET, CED
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GW, A, ET, OD, Eut, HT, AD

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Table S2: Data sets from figures 2, 3, 4 and 5 data in the manuscript

Num #	Reference	Type	Main packaging material	Packaging weight (kg)
1	Almeida et al., 2015	Canning	Aluminum	0.4
2.1	Avadí et al., 2014	Canning	Tinplate	0.1
2.2	Avadí et al., 2014	Canning	Tinplate	0.2
3.1	Avadí et al., 2015	Canning	Tinplate	10590814.0
3.2	Avadí et al., 2015	Canning	Plastic	561667.6
3.3	Avadí et al., 2015	Freezing	Plastic	206552.0
4	Driscoll et al., 2015	Chilling	Paper	100.0
5	Farmery et al., 2014	Chilling	Plastic	0.0
6	Farmery et al., 2015	Freezing	Paper	0.0
7	Hospido et al., 2006	Canning	Tinplate	447.4
8	Iribarren et al., 2010	Canning	Tinplate	93.7
9	Iribarren, Moreira, et al., 2010	Canning	Tinplate	108.7
11.1	Iribarren, Moreira, et al., 2010c	Canning	Tinplate	0.8
11.2	Iribarren, Moreira, et al., 2010c	Chilling	Plastic	3.8
11.3	Iribarren, Moreira, et al., 2010c	Freezing	Paper	0.1
12.1	Laso et al., 2017	Canning	Aluminum	0.1
12.2	Laso et al., 2017	Canning	Tinplate	0.2
12.3	Laso et al., 2017	Canning	Glass	0.7
12.4	Laso et al., 2017	Canning	Plastic	0.1
13.1	Laso et al., 2018	Canning	Aluminum	118.3
13.2	Laso et al., 2018	Canning	Aluminum	299.5
16	Pardo & Zufia, 2012	Cooking	Plastic	51.5
17	Parker, 2018	Chilling	Plastic	0.0
18	Pelletier & Tyedmers, 2010	Freezing	Paper	132.5
19	Silvenius et al., 2017	Chilling	Plastic	-
20.1	Svanes et al., 2011	Freezing	Plastic	0.0
20.2	Svanes et al., 2011	Freezing	Plastic	0.0
20.3	Svanes et al., 2011	Freezing	Plastic	0.3
20.4	Svanes et al., 2011	Chilling	Plastic	0.1
22	Tamburini et al., 2019	Chilling	Wood	0.1
23.1	van Putten et al., 2016	Chilling	Plastic	0.0
23.2	van Putten et al., 2016	Chilling	Plastic	0.0
23.3	van Putten et al., 2016	Freezing	Paper	0.0
24	Vázquez-Rowe et al., 2011	Chilling	Plastic	1.5
25	Vázquez-Rowe, Moreira, et al., 2011	Freezing	Paper	393.8
26	Vázquez-Rowe et al., 2013	Freezing	Paper	25.8
28	Vázquez-Rowe et al., 2014	Canning	Tinplate	-
29	Ziegler & Valentinsson, 2008	Cooking	Plastic	0.8
30	Ziegler et al., 2003	Freezing	Plastic	81400.0
31.1	Ziegler et al., 2011	Freezing	Paper	-
31.2	Ziegler et al., 2011	Freezing	Paper	-
32	Zufia & Arana, 2008	Cooking	Plastic	80.2

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	Final product weight including packaging (kg)	Contribution of packaging to the product weight (%)	Climate change for FU (kgCO ₂ eq/kg of food)	Climate change of packaging (kgCO ₂ eq/kg of food)
	1.4	30.6%	7.7	5.5
	1.1	11.5%	1.9	1.2
	1.2	17.4%	3.7	2.1
	31982814.0	33.1%	8.0	1.6
	3091667.6	18.2%	4.1	0.3
	3074552.0	6.7%	3.8	0.0
	1100.0	9.1%	-	0.2
	1.0	2.9%	31.0	1.0
	1.0	2.9%	7.2	0.1
	1107.4	40.4%	8.3	1.0
	342.7	27.3%	17.8	15.9
	386.5	28.1%	1.8	0.2
	1.8	43.2%	9.8	0.6
	1003.8	0.4%	13.9	-
	1.1	5.7%	9.5	-
	0.7	16.1%	-	-
	0.8	22.2%	-	-
	1.3	52.8%	-	-
	0.7	15.4%	-	-
	743.3	15.9%	-	-
	1116.5	26.8%	-	-
	1051.5	4.9%	-	0.1
	1.0	2.1%	13.2	-
	1132.5	11.7%	2.0	0.1
	-	-	5.4	0.0
	0.4	3.7%	3.6	0.2
	0.4	7.9%	3.7	0.2
	5.3	6.1%	1.8	0.1
	2.1	5.4%	7.6	0.3
	1.1	11.1%	1.9	0.0
	1.0	2.9%	15.8	0.2
	1.0	2.9%	9.3	0.0
	0.4	3.8%	3.2	0.0
	501.5	0.3%	3.8	0.8
	24393.8	1.6%	7.8	0.0
	349.3	7.4%	2.2	0.1
	-	-	3.4	2.6
	8.8	8.6%	11.1	0.5
	3959400.0	2.1%	7275.0	19.5
	-	-	37.0	2.8
	-	-	8.0	2.8
	2000.0	4.0%	-	-

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4	Contribution of packaging to climate
5	change of the product life cycle (%)
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8	71.8%
9	65.0%
10	57.9%
11	20.5%
12	7.7%
13	0.2%
14	2.5%
15	3.1%
16	0.7%
17	12.1%
18	89.2%
19	9.2%
20	5.8%
21	0.5%
22	0.5%
23	83.0%
24	56.0%
25	41.0%
26	40.0%
27	10.0%
28	20.0%
29	-
30	0.5%
31	3.7%
32	13.2%
33	4.5%
34	4.8%
35	5.6%
36	4.0%
37	1.0%
38	1.0%
39	0.2%
40	0.2%
41	10.9%
42	0.3%
43	4.6%
44	77.4%
45	4.9%
46	0.3%
47	7.5%
48	35.0%
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